

AHEAD OF WHAT'S POSSIBLE™

ADI High Performance Power Products

ADI Webinar

Ken Cheng Arrow Senior Field Application Engineer Ken.cheng@arrowasia.com

1 // 6 May 2020 © Analog Devic

© Analog Devices, Inc. All rights reserved.

Agenda



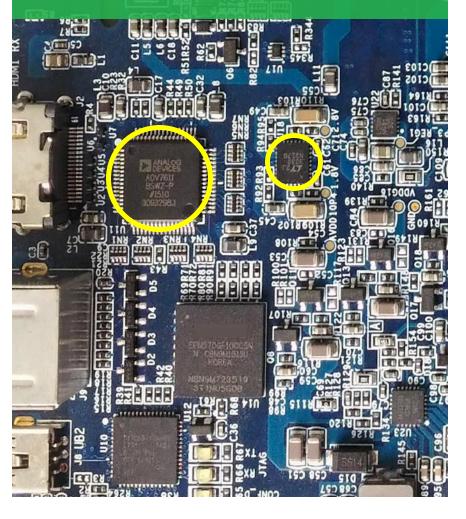
- ADI Power Overview

Applications - How ADI get balance with 3 key matrix LTpowerCAD

High Performance Analog Industry Leader ...



Broad and Highly Complementary Portfolio of Leading Long Lifecycle, High Value Products

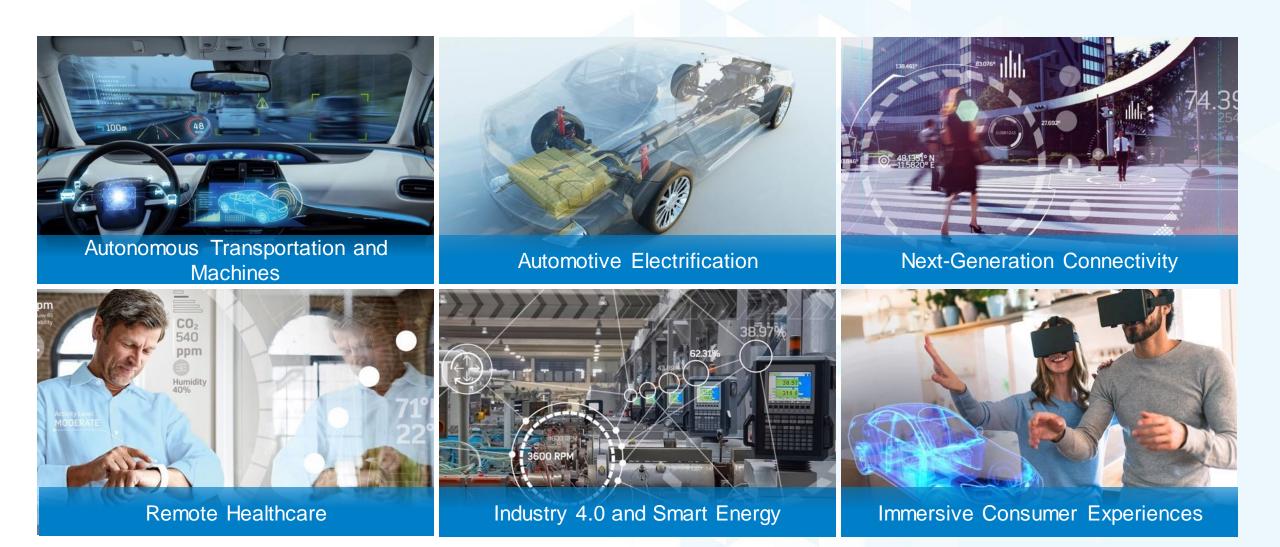




© Analog Devices, Inc. All rights reserved.

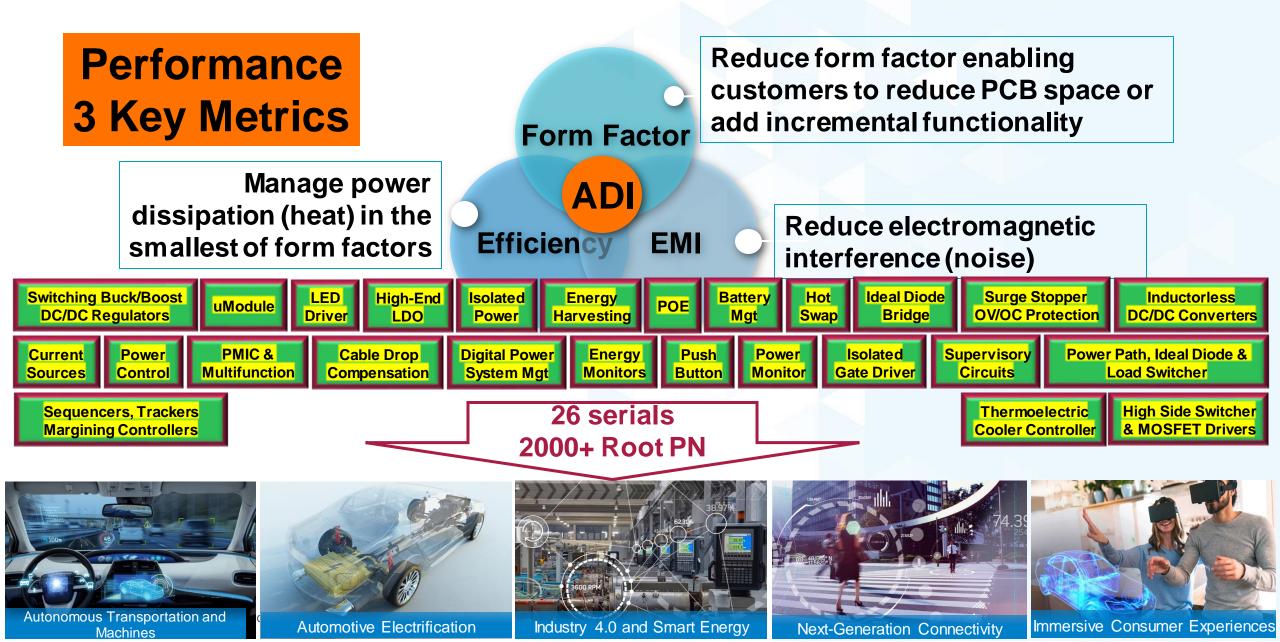
We focus on...





Power Innovation Technologies





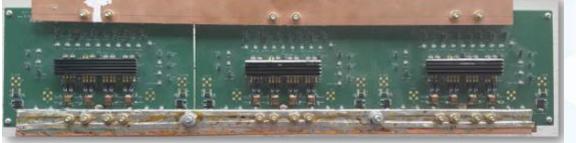
Small Form Factor -µModule



Form Factor

ADI

Year 2010 **12x** LTM4601

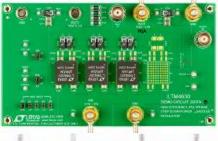


Year 2012 **4x** LTM4620

Year 2014 **3x** LTM4630

Year 2016 **2x** LTM4650







FPGA Core 0.8V @100A Power Supplier Solution

1 x LTM4700 with *Digital Telemetry* (July 2018)



6 // 6 May 2020

Silent Switcher – Low EMI



ADI EMI

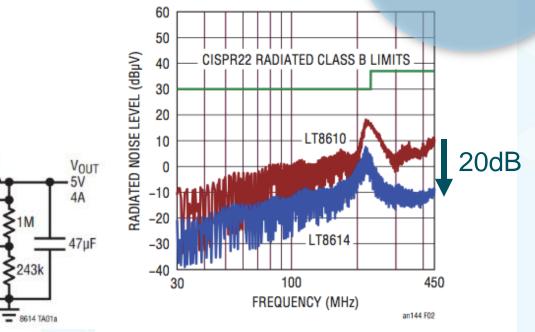


Figure 2. LT8610 and LT8614 700kHz 14V to 3.3V 2A Radiated EMI in GTEM Corrected for OATS

- Buck regulator platform
 - 20dB EMI improvement No compromise in efficiency and size!

5V 4A Step-Down Converter

VIN2

GND2

BST

SW

BIAS

FB

GND

0.1µF 4.7µH

>1M

>243k

4.7pF

EN/UV

LT8614

VINT

GND1

TR/SS

INTVCC

RT

SYNC/MODE

PG

10nF

41.2k

~~~

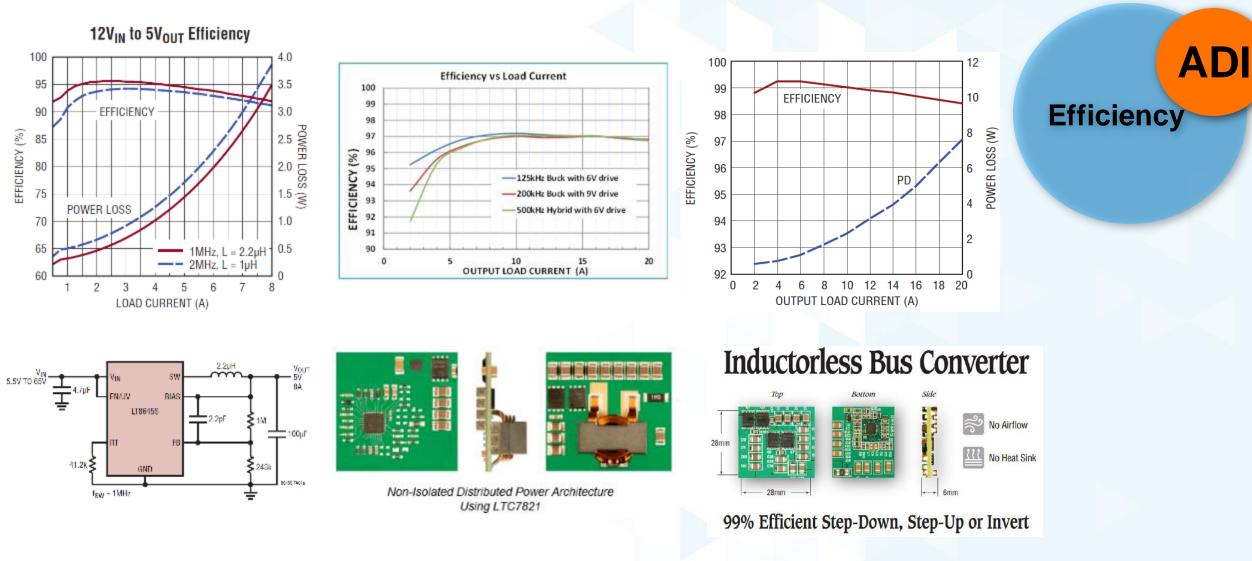
 $f_{SW} = 1MHz$ 

1µF

- Offers customers:
  - High frequency
  - High efficiency
  - 5.8V TO 42V High current
  - Low EMI noise
  - Solder joint reliability
- Technologies
  - Circuits
  - Process/devices
  - Package
  - In-package passive

#### New idea to achieve Higher Efficiency







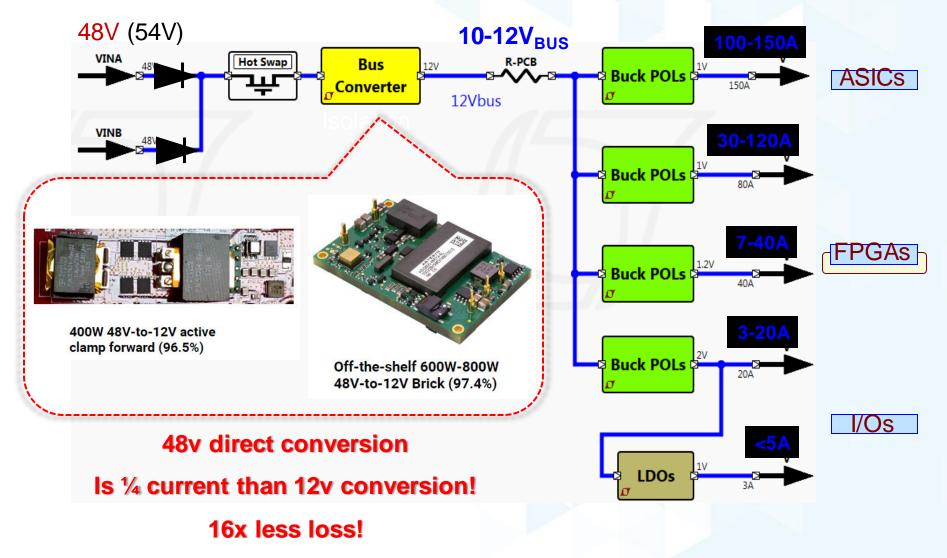


#### ADI Power Overview

# Applications - How ADI get balance with 3 key matrix LTpowerCAD

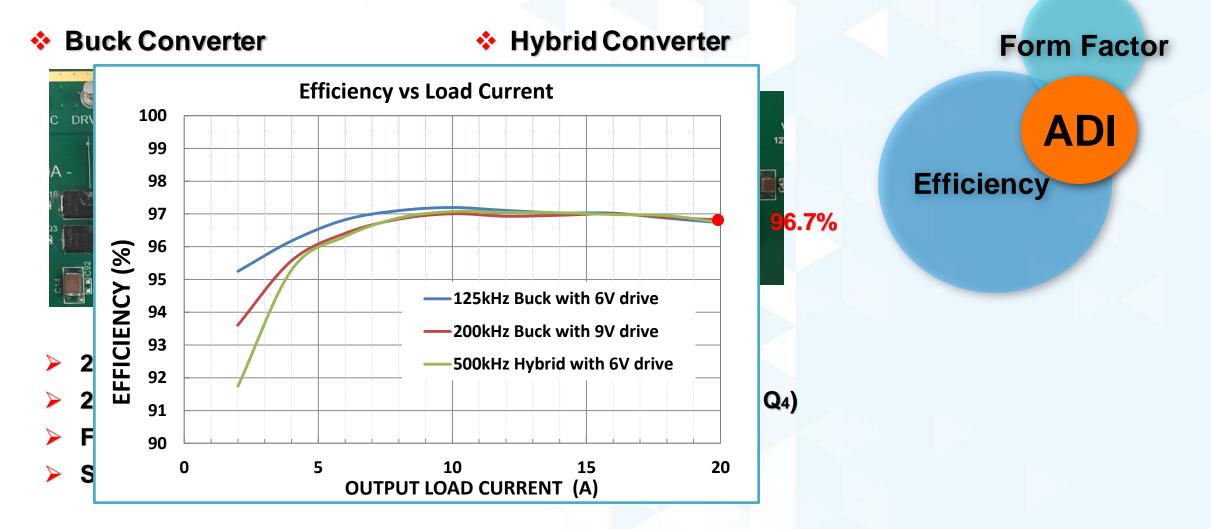
#### Application1-Telecom application 48V to 12V





#### Application1-Telecom application 48V to 12V

Vin = 48V, Vo = 12V/20A

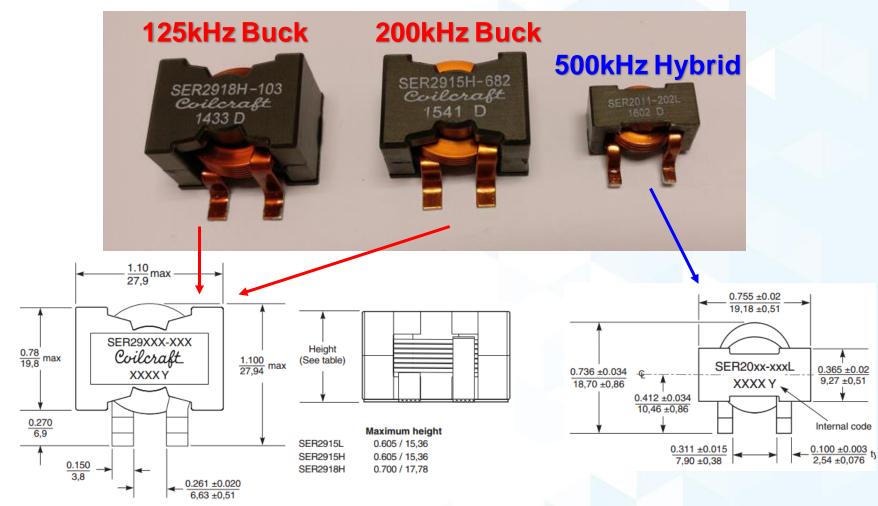


ANALOG

12 // 6 May 2020

#### **Smaller Inductor to Make Higher Power Density**

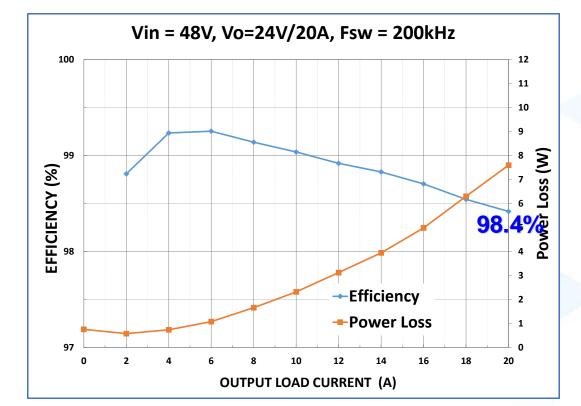




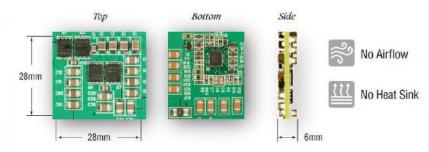
56% volume reduction

#### Fixed Ratio Inductor Less(Charge Pump) Converter





#### **Inductorless Bus Converter**



99% Efficient Step-Down, Step-Up or Invert

#### Application 2 – Isolated power in industrial application



- Safety: to protect the operator from dangerous voltages
- Voltage level shifting
- To provide galvanic isolation in which the two isolated circuits communicate without a direct conduction path
- Prevent ground loops
- The isolation protects the equipment from the line-level events such as surges, lightning strikes, etc.





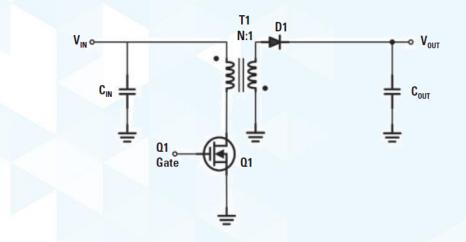
#### **Designing a Flyback Converter for Isolation**



- The Flyback Converter
  - Buck boost topology
  - Transformer is really a coupled inductor
  - Power Level 1 W to 50 W



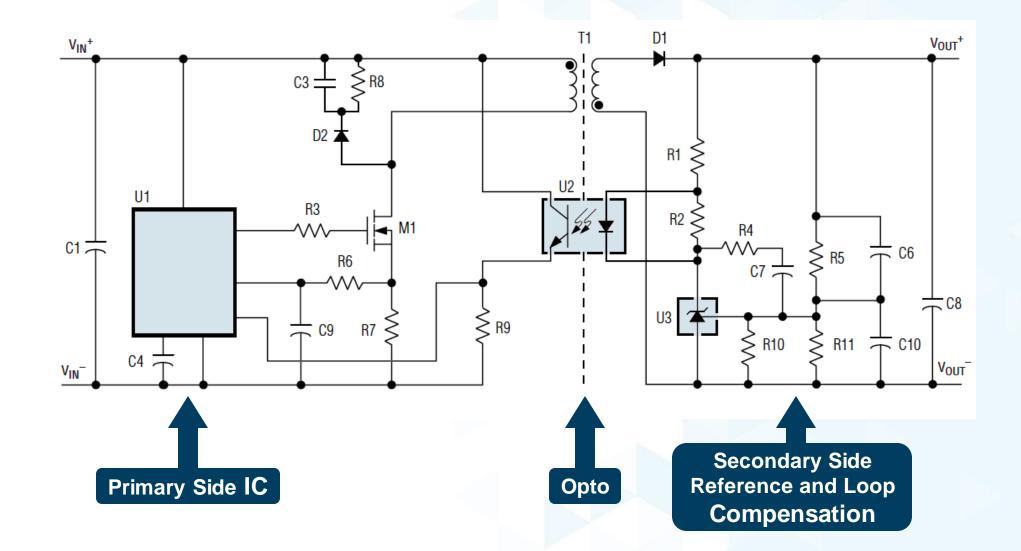
- Simple
- Low cost
- Can easily generate multiple rails
  - Good load sharing
- Flexible Output voltage
  - can be higher or lower than input (with the same transformer)



- Cons
  - Larger magnetics
    - Energy stored in core
    - Air gap usually required
    - Low primary leakage inductance design
  - High output ripple
  - Lower Efficiency

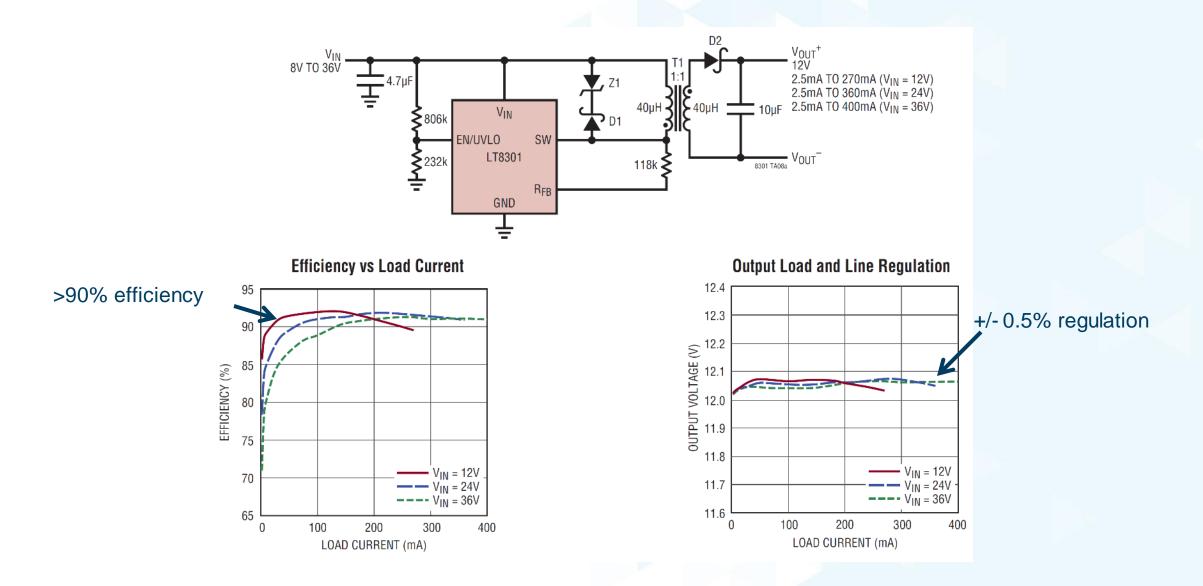
#### **Traditional Isolated Power Module Design**





#### ADI Isolated Flyback – Simple & Great





### ADI Isolated Flyback – Simple & Great



| Part number | V <sub>IN</sub> Range | Internal<br>Power Switch | P <sub>out</sub> |
|-------------|-----------------------|--------------------------|------------------|
| LT8301      | 2.7V - 42V            | 1.2A/65V                 | ~2W              |
| LT8302      | 2.8V - 42V            | 3.6A/65V                 | ~5W              |
|             |                       |                          |                  |
| LT8300      | 6V - 100V             | 0.23A/150V               | ~2W              |
| LT8303      | 5.5V - 100V           | 0.5A/150V                | ~4W              |
| LT8304      | 3V - 100V             | 2.0A/150V                | ~12W             |
| LT3748      | 5V - 100V             | external                 | up to ~80W       |
|             |                       |                          |                  |
| LT8315      | 18V - 560V            | 0.3A/630V                | ~10W             |
| LT8316      | 18V - 630V            | external                 | up to ~80W       |

#### Region Isolated Power Module Design



| ID       | Vin           | Vout | lout   | Pout | Isolated Voltage |
|----------|---------------|------|--------|------|------------------|
| PM32405  | 24V (18V-36V) | 5V   | 600mA  | 3W   | 2500Vdc          |
| PM62405H | 24V (18V-36V) | 5V   | 1.2A   | 6W   | 2500Vdc          |
| PM62412  | 24V (9V-36V)  | ±12V | ±250mA | 6W   | 2500Vdc          |
| PM62405L | 24V (9V-36V)  | ±5V  | ±600mA | 6W   | 2500Vdc          |



- Complete Isolated Power Design
- Transformer local Vendor Qualification
  - Standard Transformer PN
  - Can be sell to WW Market
- Pass Related Qualification
- Schematic : Free
- PCB Layout : Free
- BOM List: Free

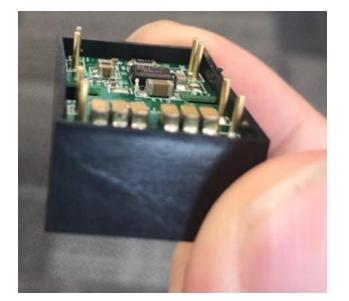
#### **ISO Modules EMC Test Summary**

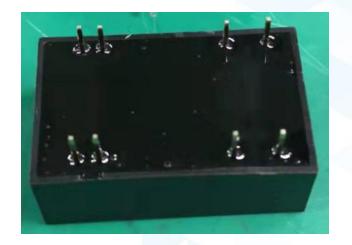


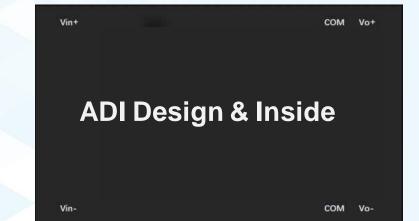
| Test Items                                     | PM32405 | PM62405H | PM62412 | PM62405L |
|------------------------------------------------|---------|----------|---------|----------|
| Conducted Emission<br>(EN55022 ClassB)         | PASS    | PASS     | PASS    | PASS     |
| Radiated Emission<br>(EN55022 ClassB)          | PASS    | PASS     | PASS    | PASS     |
| Surge+EFT<br>2KV DM                            | PASS    | PASS     | PASS    | PASS     |
| ESD<br>(4KV Contact<br>8KV Air)                | PASS    | PASS     | PASS    | PASS     |
| Radiated<br>Susceptibility<br>(10V/m 80M-1G)   | PASS    | PASS     | PASS    | PASS     |
| Conducted<br>Susceptibility<br>(3V/m 150K-80M) | PASS    | PASS     | PASS    | PASS     |

#### **Isolated Power module Development**









#### ADI power module VS Competitor



| Items                        | PM62405H<br>6W module | Competitor 6W<br>module | comments                                           |
|------------------------------|-----------------------|-------------------------|----------------------------------------------------|
| Ripple                       | ~30mVpk-pk            | ~65mVpk-pk              | smaller external output cap for ADI module         |
| Dynamic load<br>response     | 150mVpk-pk            | 304mVpk-pk              | smaller external output cap for<br>ADI module      |
| Isolation level              | 2.5KVDC               | 1.5KVDC                 | Higher isolation level for<br>industry application |
| Efficiency@6W                | ~84%                  | ~82%                    | Better Thermal                                     |
| I/P quiescent<br>current@24V | 3mA                   | 5mA                     | ADI module is more efficient in standby mode       |

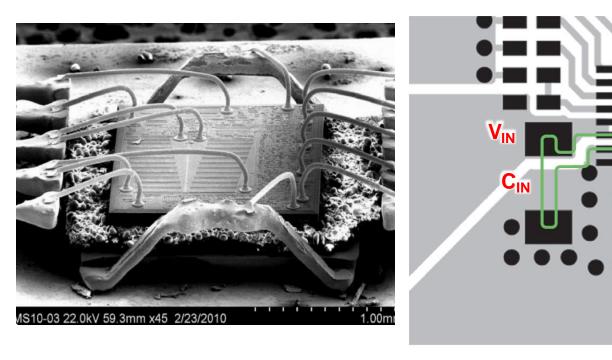
#### Application 3 – Silent Switch Technology to Solve EMI issue Parasitic inductance due to copper traces, bond wires, Excessive rings Form Factorg ESL of capacitors and FET internal metal edges cause conduct se and radiation **ADI** EMI High dl/dt LPARASITIC "Hot Loop" $V_{IN}$ M<sub>TOP</sub> VOUT Мвот C<sub>OUT</sub> RADIO

## Minimizing Hot Loop



Occurs every switching cycle!

- With monolithic switcher, the best way is to place the low ESL input capacitor as close to the V<sub>IN</sub> and GND as possible
- A solid GND plane with minimum distance to the hot loop is one of the most effective ways to reduce EMI
  LARGE EMI BURST!



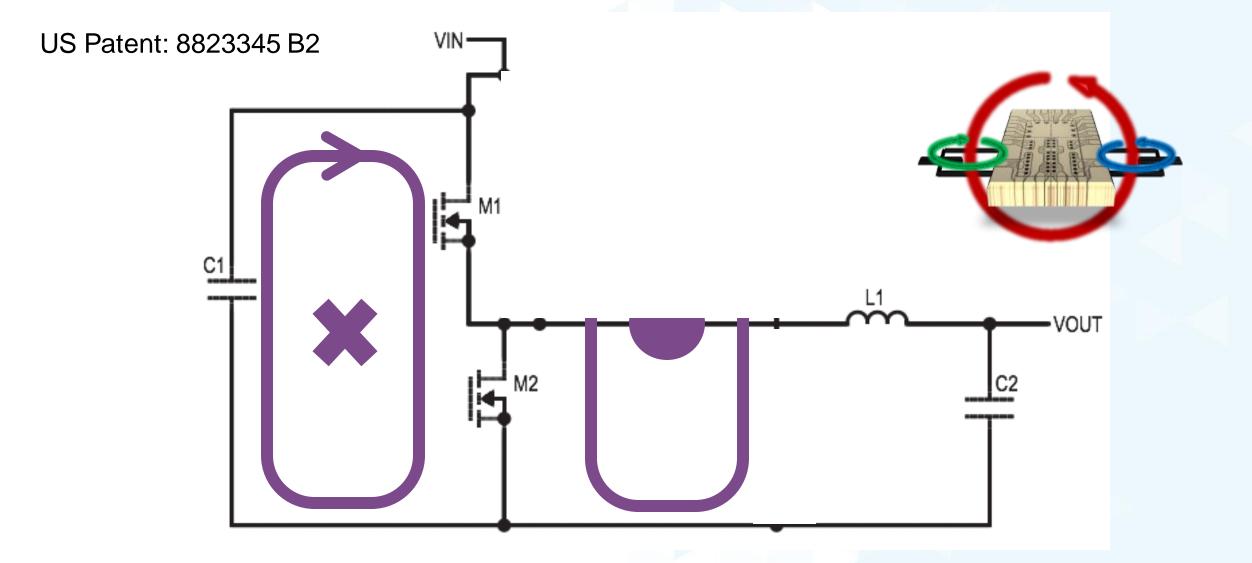


## Silent Swither 1

26 // 6 May 2020 © Analog Devices, Inc. All rights reserved.

#### Innovation - Magnetic Field Cancellation



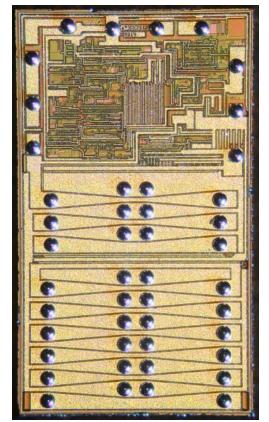


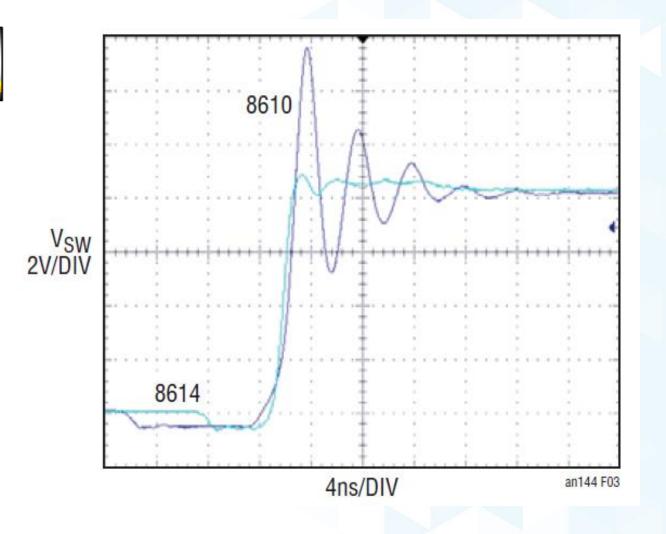
## Silent Switcher 1 Eliminates Switch Ringing



#### Silicon Die







LT8610: Wirebonded in MS16E

LT8614: Silent Switcher 1: Magnetic cancellation + CuPillar Flip-Chip

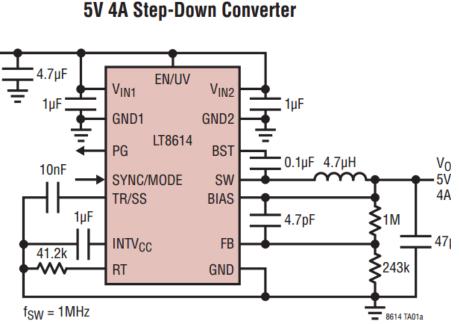
### Silent Switcher 1 – To Deal with Hot Loop



- Buck regulator platform
  - 20dB EMI improvement No compromise in efficiency and size!

V<sub>IN</sub> 5.8V TO 42V

- Offers customers:
  - High frequency
  - High efficiency
  - High current
  - Low EMI noise
  - Solder joint reliability
- Technologies
  - Circuits
  - Process/devices
  - Package
  - In-package passive



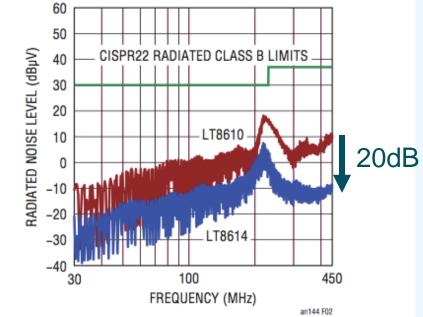
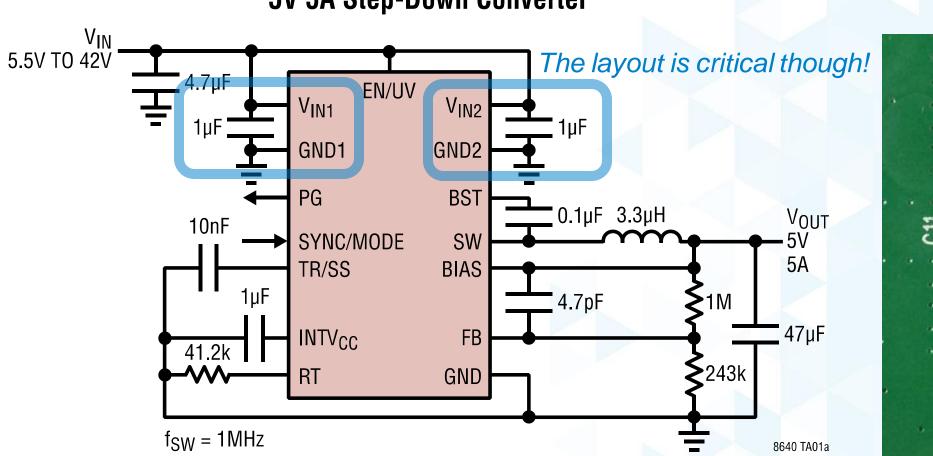


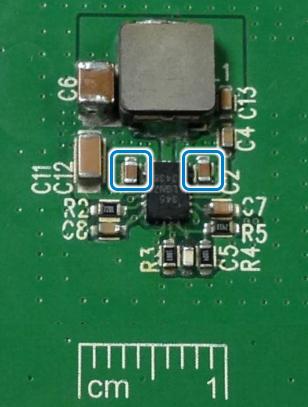
Figure 2. LT8610 and LT8614 700kHz 14V to 3.3V 2A Radiated EMI in GTEM Corrected for OATS

#### **Innovation - Silent Switcher 1**





**5V 5A Step-Down Converter** 





## Silent Swither 2

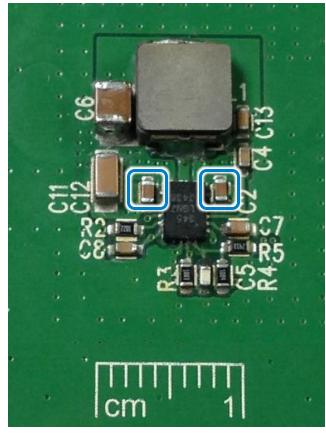
32 // 6 May 2020 © Analog Devices, Inc. All rights reserved.

#### Innovation - Silent Switcher 2

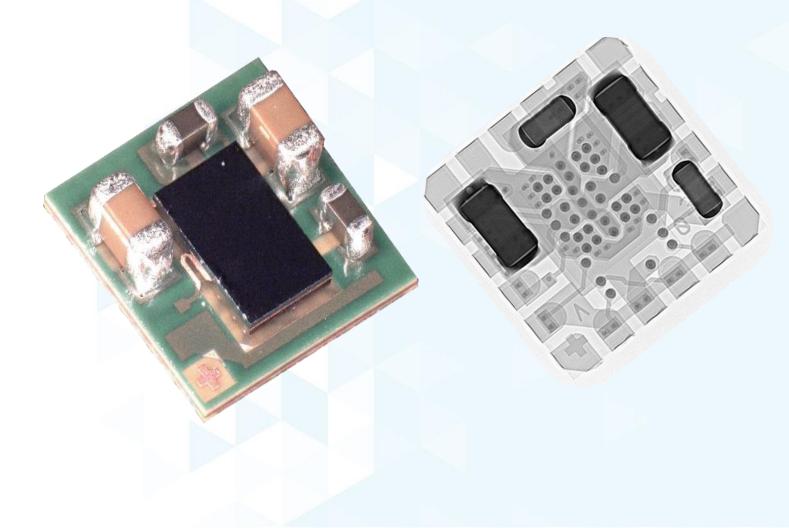


#### Silent Switcher 1

The layout is critical though!



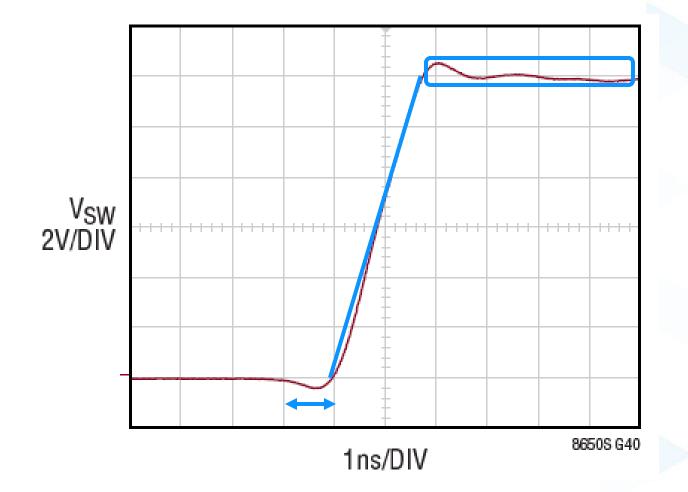
Silent Switcher 2 Flip chip on laminate (FCOL) and Cap-In-Package



#### Innovation - Silent Switcher 2



#### No slew rate limit on switching node necessary to achieve low EMI !

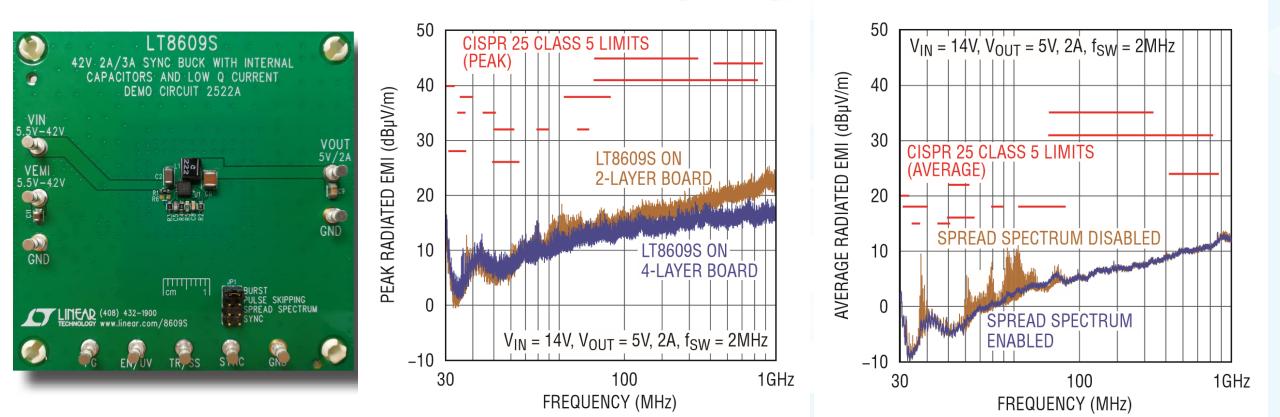


- Hot loop area and inductance virtually zero
- Extremely fast switching
- Neglectable overshoot and no parasitic oscillation on switching node
- Dead time only 1ns

#### **Unmatched switching performance !**

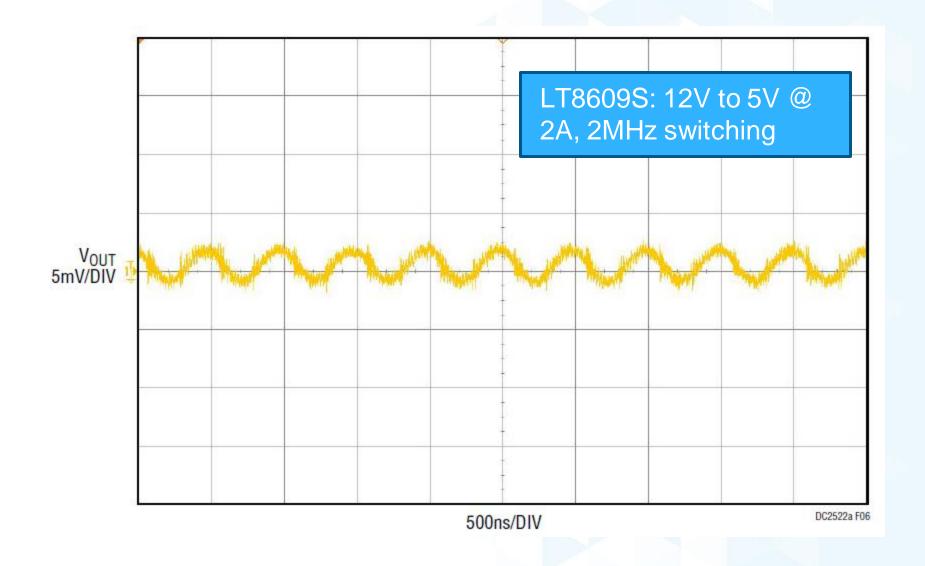
#### Silent Switcher 2 - Excellent EMI Test Results





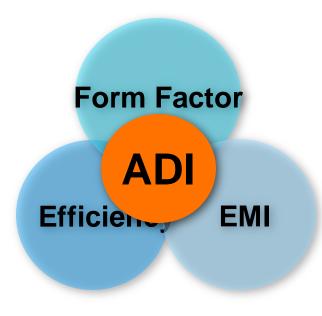
#### Silent Switcher 2 Also Provides Low Output Ripple

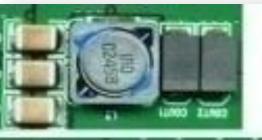


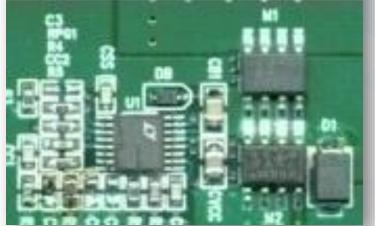


#### Application 4 – Silent Switch Power Module for High **Performance ADC Application**









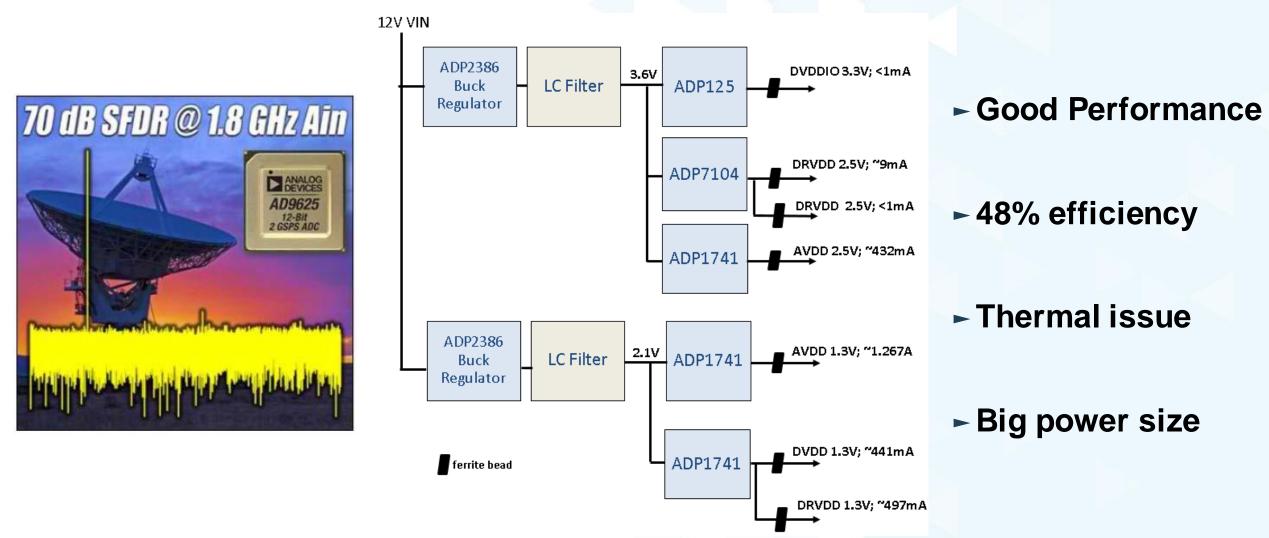




LINEAR

### Application 4 – Silent Switch Power Module for High Performance ADC Application



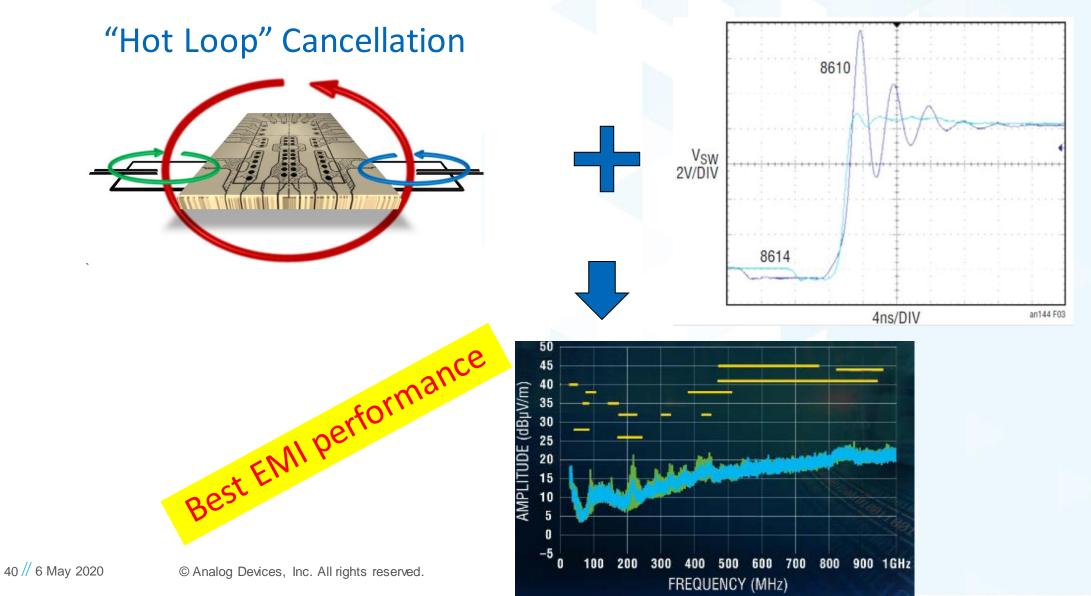


39 // 6 May 2020 © Analog Devices, Inc. All rights reserved.

# Silent Switcher Technology



#### Dead time control



# 40Vin Silent Switcher µModule Regulators

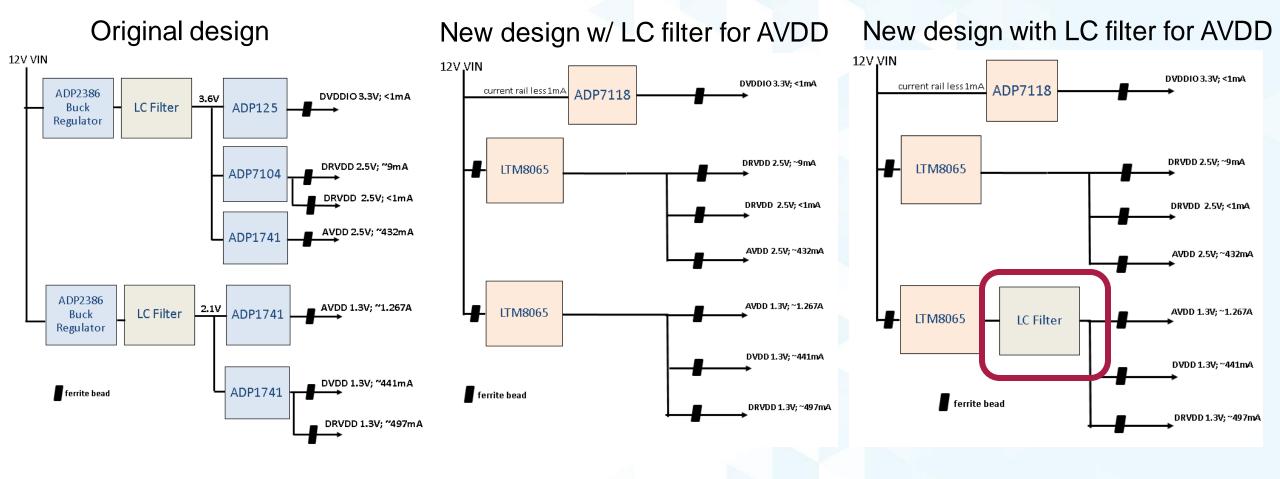


|                     | LTM8074           | LTM8063          | LTM8065            | LTM8053           |  |  |  |  |
|---------------------|-------------------|------------------|--------------------|-------------------|--|--|--|--|
| Silent Switcher     | Yes               |                  |                    |                   |  |  |  |  |
| CISPR22 Class B     | Yes               |                  |                    |                   |  |  |  |  |
| Vin Range           | 3.2V to 40V       | 3.2V to 40V      | 3.4V to 40V        | 3.4V to 40V       |  |  |  |  |
| Vout Range          | 0.8V to 12V       | 0.8V to 15V      | 0.97V to 15V       | 0.97V to 15V      |  |  |  |  |
|                     | 1.2A (Continuous) | 2A (Continuous)  | 2.5A (Continuous)  | 3.5A (Continuous) |  |  |  |  |
| lout                | 1.75A (Peak)      | 2.5A (Peak)      | 3.5A (Peak)        | 6A (Peak)         |  |  |  |  |
| Switching Frequency |                   | 200kHz to 2.2MHz | 200kHz to 3MHz     | 200kHz to 3MHz    |  |  |  |  |
| Package Size (mm)   | 4 x 4 x 2.22      | 4 x 6.25 x 2.22  | 6.25 x 6.25 x 2.32 | 6.25 x 9 x 3.32   |  |  |  |  |
| Package Type        | BGA               | BGA              | BGA                | BGA               |  |  |  |  |



### **New Power Solution**





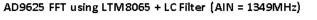
# Good Power solution and performance



| AD9625-2.6 GHz Dynamic Performance |                          |                     |                      |                          |                     |                      |
|------------------------------------|--------------------------|---------------------|----------------------|--------------------------|---------------------|----------------------|
| Input<br>Frequency                 | SNRFS (db)               |                     |                      | SFDR (dbc)               |                     |                      |
| (MHz)                              | Baseline Power<br>Supply | LTM8065<br>Version1 | LTM8065<br>Version 2 | Baseline Power<br>Supply | LTM8065<br>Version1 | LTM8065<br>Version 2 |
| 729                                | 57.01                    | 57.03               | 57.01                | 79.87                    | 79.72               | 80.11                |
| 1349                               | 56.53                    | 56.49               | 56.54                | 78.41                    | 80.06               | 80.77                |

| Baseline I | Power Supply | Voltage (V) Current (A) |                 | Power (W) |  |
|------------|--------------|-------------------------|-----------------|-----------|--|
|            | PIN          |                         | 0.676           | 7.929     |  |
|            | AVDD_1.3V    | 1.268                   | 1.222           | 1.549     |  |
|            | DRVDD_1.3V   | 1.301                   | 0.521           | 0.678     |  |
| P          | DVDD_1.3V    | 1.305                   | 0.406           | 0.530     |  |
| 0          | AVDD_2.5V    | 2.589                   | 0.408           | 1.056     |  |
| U          | DRVDD_2.5V   | 2.590                   | 0.0047          | 0.012     |  |
| Т          | DVDD_2.5V    | 2.590                   | 0.0001          | 0.0003    |  |
|            | DVDDIO_3.3V  | 3.301                   | 0.0004          | 0.0013    |  |
|            |              |                         | POUT TOTAL:     | 3.827     |  |
|            |              |                         | Efficiency (%): | 48.26     |  |
|            |              |                         |                 |           |  |

AD9625 FFT using LTM8065 (AIN = 1349MHz)

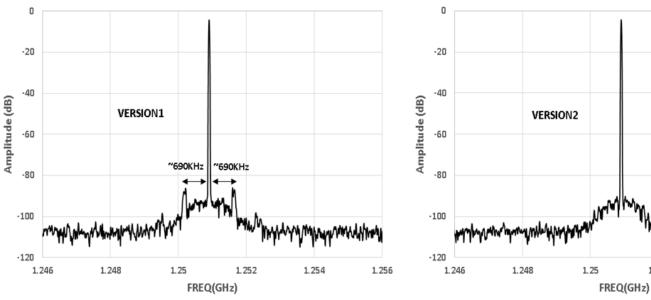


1.252

he was a way way and

1.254

1.256



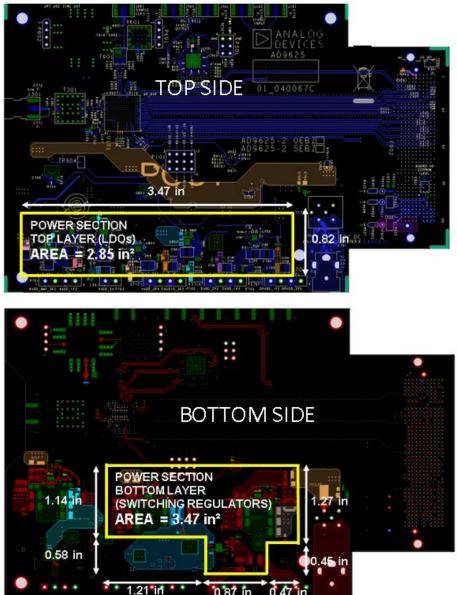
| LTM 806 | 5 Version 2 | Voltage (V) | Current (A)     | Power (W) |  |
|---------|-------------|-------------|-----------------|-----------|--|
|         | PIN         | 11.885      | 0.442           | 5.256     |  |
|         | AVDD_1.3V   | 1.303       | 1.308           | 1.704324  |  |
|         | DRVDD_1.3V  | 1.302       | 0.531           | 0.691     |  |
| P       | DVDD_1.3V   | 1.305       | 0.459           | 0.599     |  |
| 0       | AVDD_2.5V   | 2.486       | 0.440           | 1.094     |  |
| U       | DRVDD_2.5V  | 2.494       | 0.005           | 0.012     |  |
| т       | DVDD_2.5V   | 2.496       | 0.0001          | 0.0002    |  |
|         | DVDDIO_3.3V | 3.301       | 0.0004          | 0.0013    |  |
|         |             |             | POUT TOTAL:     | 4.102     |  |
|         |             |             | Efficiency (%): | 78.05     |  |

+30%

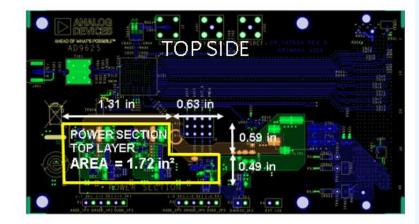
### Silent Switcher uModule - Save PCB size



EVAL-AD9625 Evaluation Board



REVISED Evaluation Board USING LTM8065 POWER SOLUTION

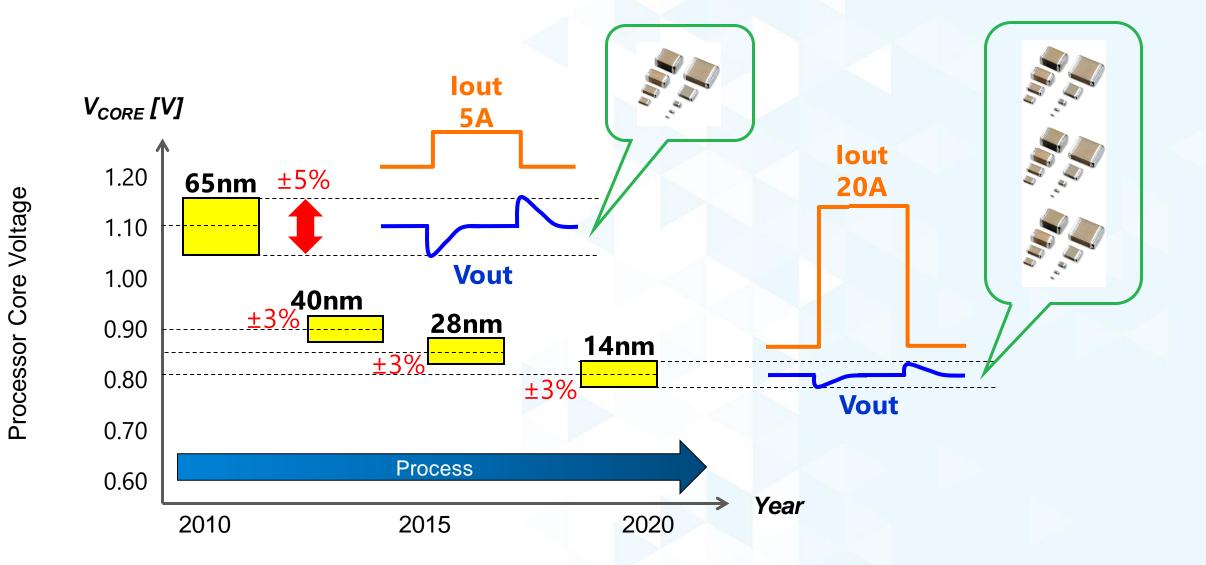


# PCB Size 6.32in^2 VS 1.72in^2

44 // 6 May 2020

# **Understanding High Performance Power Value**





### Market trend, future demand of MLCC



17

IHS Markit

#### Trend in components demand by vehicle electrification

Quantities per a car

| Year            | 1980 | 1985 | 1990 | 2000 | 2005 | 2010 | 2013 | 2017 | 2020 | 2025 |
|-----------------|------|------|------|------|------|------|------|------|------|------|
| ECU 1)          | 8    | 12   | 17   | 32   | 37   | 45   | 55   | 70   | 100  | 120  |
| Image<br>Sensor | _    | _    | _    | 2    | 4    | 7    | 9    | 14   | 19   | 22   |
| MLCC            | 100  | 120  | 300  | 500  | 700  | 1300 | 1700 | 2500 | 3500 | 5000 |
| Inductor        | 3    | 4    | 5    | 6    | 8    | 15   | 50   | 150  | 350  | 500  |

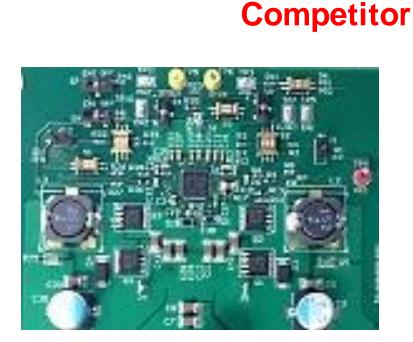
1) ECU quantities of Medium size car

Trend of MLCC (Multi-Layer Ceramic Capacitor) and Inductor, ECU and Image sensor will increase due to vehicle features advancing (i.e. ADAS). MLCC and Inductor will also increase.

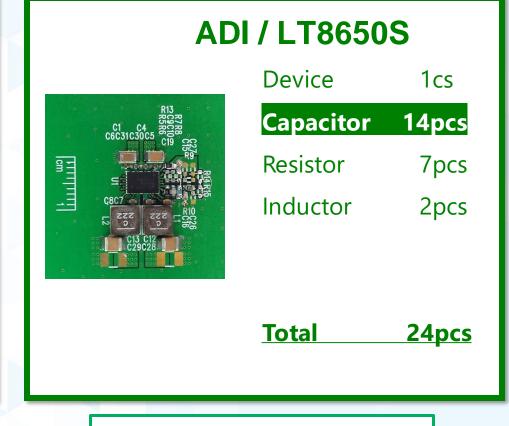
# How many parts does ADI Power reduce external components

#### **Components Analysis**

### Example: Vin 12V (Battery) $\rightarrow$ Vout 5V/4A & 3.3V/4A



| Device    | 1pc          |  |  |
|-----------|--------------|--|--|
| Capacitor | 32pcs        |  |  |
| Resistor  | 22pcs        |  |  |
| Inductor  | 2pcs         |  |  |
| FET       | 4pcs         |  |  |
| Diode     | 4pcs         |  |  |
| Total     | <u>65pcs</u> |  |  |



#### Save \$ for customer

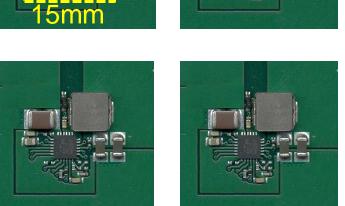
### Size, Simplicity and Flexibility with Multi- Channel Module

LTC3605 x 4 4A Monolithic Regulators LTM4644 Quad 4A µModule Regulator

5267 # 1150M 20mm Configurable Output Array\* 12A 16A 4A 4A

• 900 mm<sup>2</sup> vs. 240mm<sup>2</sup> = 73% reduction





### Digital Power System Management (Digital PSM) in µModule

• Intelligent POL regulators and system

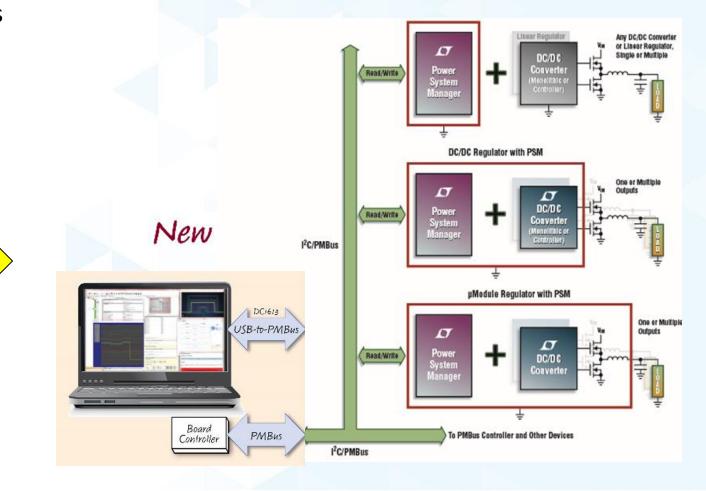
Old

- Set, monitor, change and log power parameters via digital bus
- Remote and on-the-fly modifications without PCB changes
- Fault monitoring and Fault logging of events

<image>

49 /1 U IVIAY ZUZU

erved







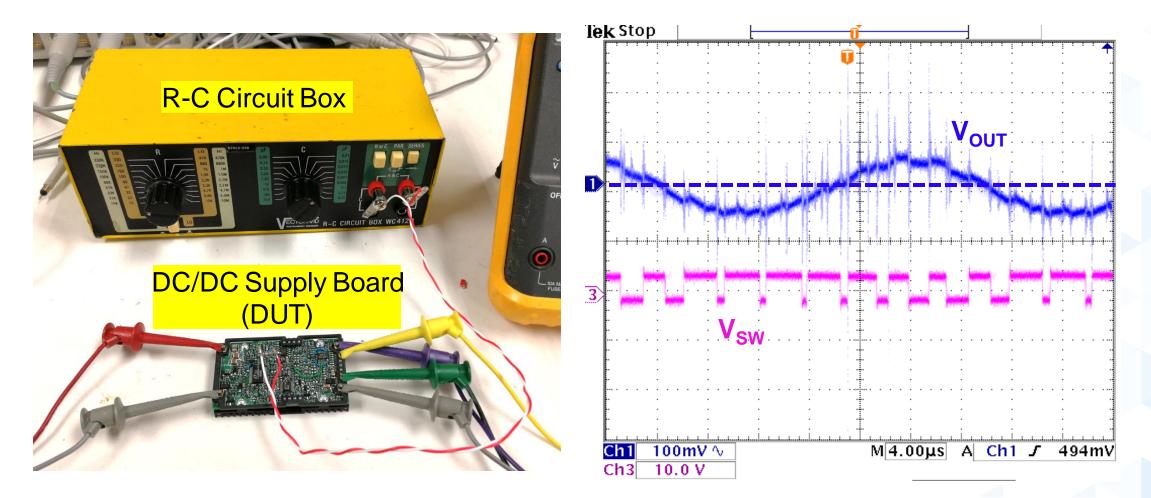


## ADI Power Overview

# Applications - How ADI get balance with 3 key matrix

# LTpowerCAD

# Power Supply Loop Design / Optimization in the Lab



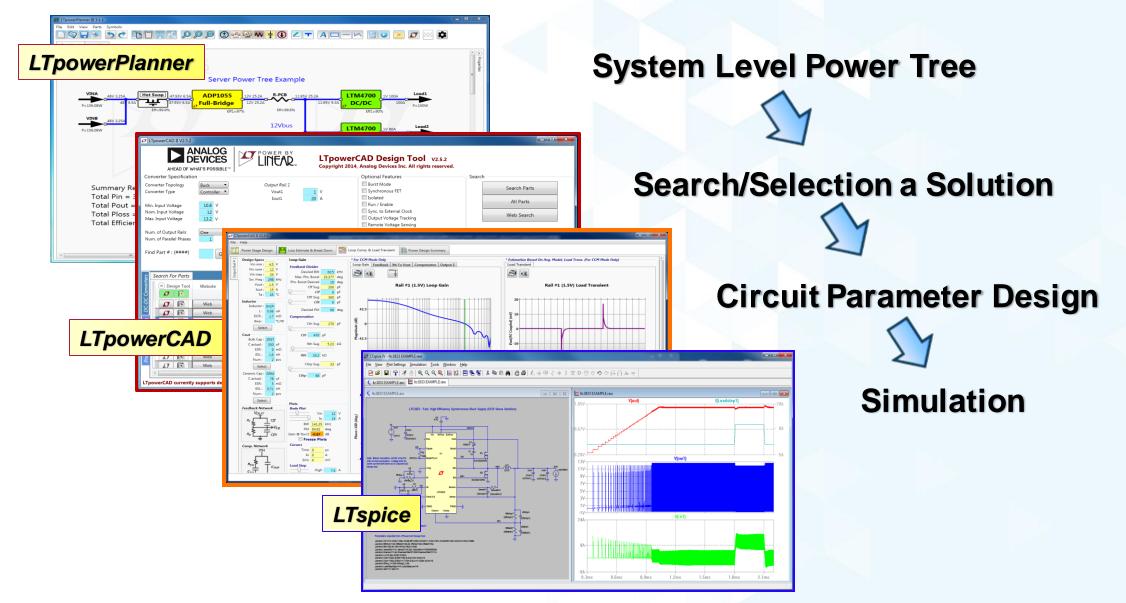
Manually adjust R and C values. Check loop or load transient.

- > Accurate, but time-consuming.
- How to support remote customers?

52 // 6 May 2020

### Complete Power Design Flow with Tools ...

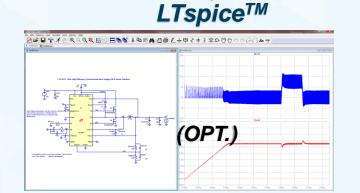




# LTpowerCAD - Design Power in 5 Simple Steps!



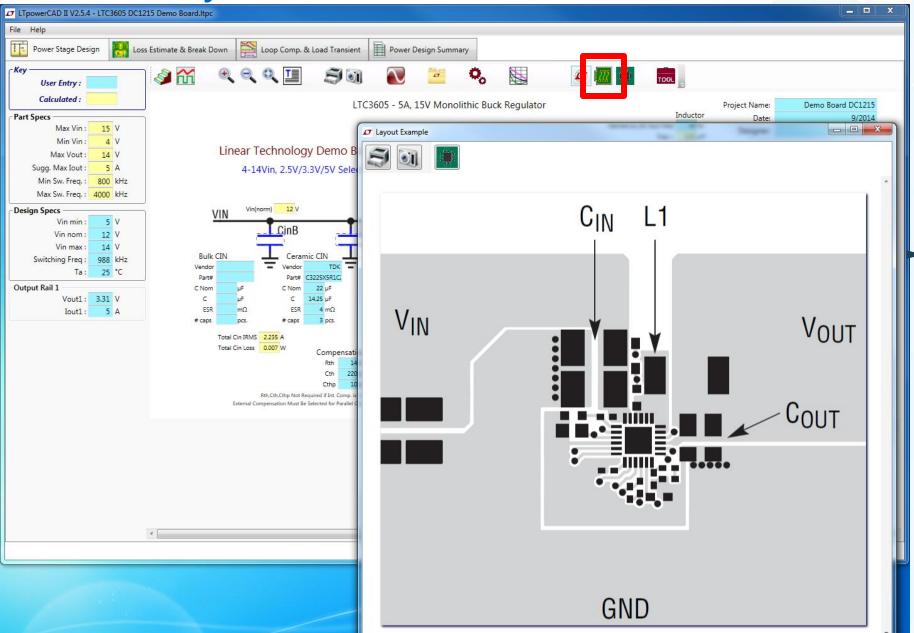
- LTpowerCAD power supply design tool
- Free download @ www.analog.com/LTpowerCAD
- ► Runs on Windows PC.



ANALOG

### **PCB** Layout reference

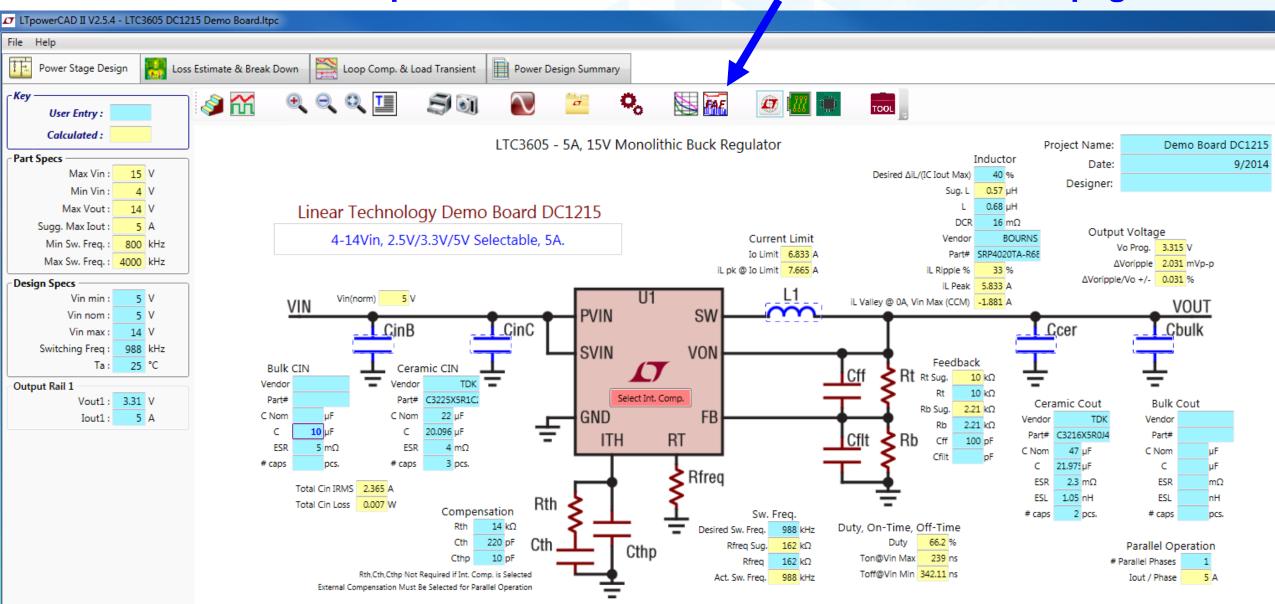




### Minimize the "hotloop" of $V_{IN}$ pins, GND and $C_{IN}$

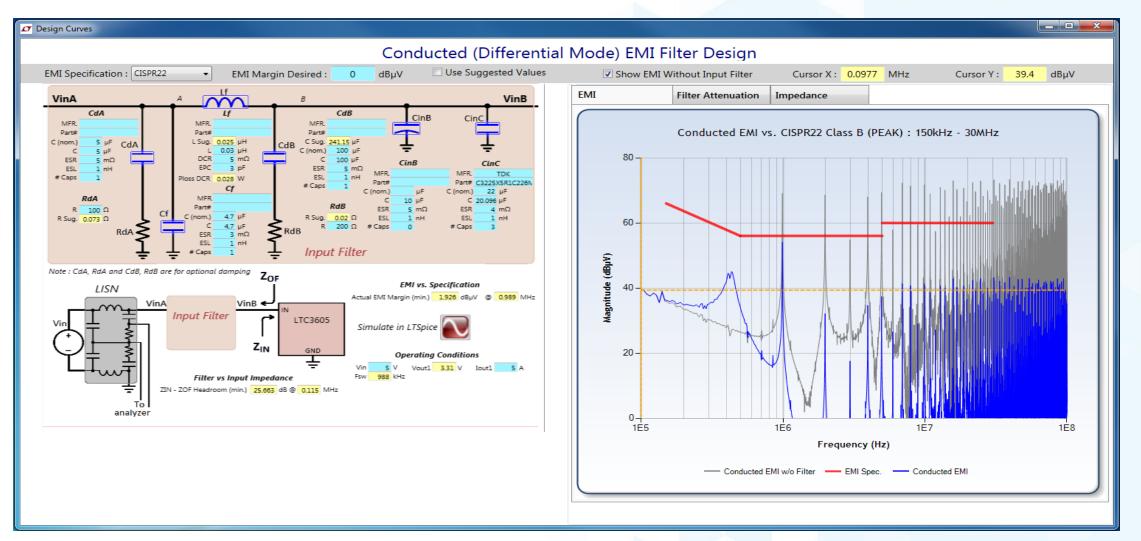
# LTpowerCAD DM Conducted EMI Filter Tool

ANALOG



# DM EMI Filter Design – Integrated in LTpowerCAD



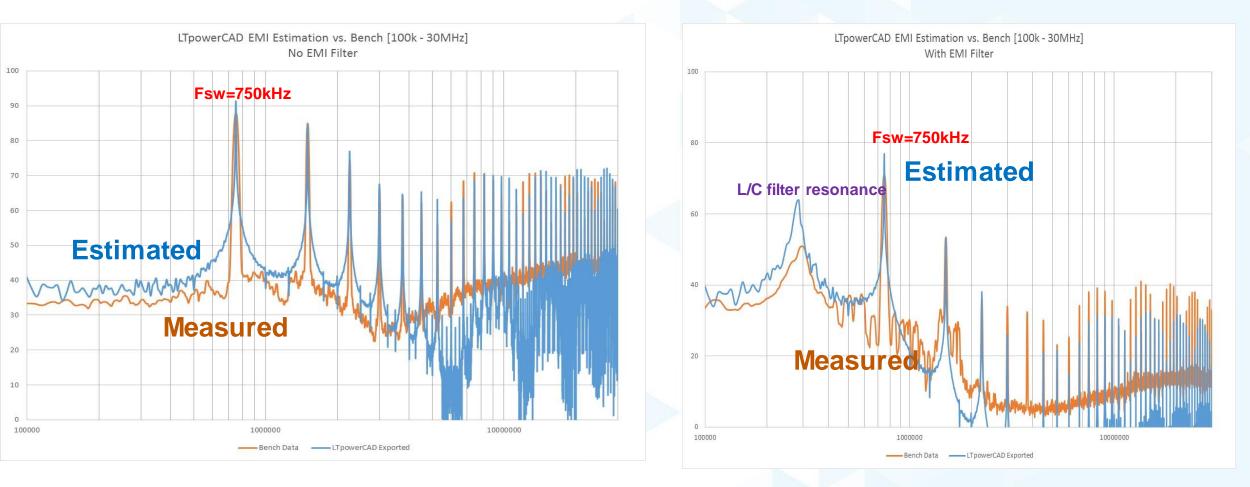


#### First few orders of harmonics determine the filter size.

57 // 6 May 2020 © Analog Devices, Inc. All rights reserved.

## DM EMI Noise – Estimated vs. Measured Data





LTC3851A single phase buck demo board. (12Vin to 1.5Vo/15A, 750kHz).

#### Good matching of peak values.

# ADI Design Center





#### **Design Center**

#### **Circuit Design Tools & Calculators**

Get product selection and design assistance using our online and downloadable tools.

#### LTspice

- Amplifier & Linear Tools
- Clock & Timing Tools
- Converter Tools
- Power Management Tools
- RF & Synthesis Tools

#### **Reference Designs**

Collection of hardware board designs, software drivers, and application algorithms.

- Circuits from the Lab
- Drivers & Reference Code
- FPGA and Processors Compatible Reference Designs

#### **Simulation Models**

Collection of product simulation models used in industry standard simulation tools.

#### SPICE Models

#### IBIS Models

- MathWorks Behavioral Models
- BSDL Models
- S-Parameters
- Sys-Parameter Models for Keysight Genesys

#### Packaging, Quality, Symbols & Footprints

Find all resources needed for designing and developing a printed circuit board (PCB).

- Package Index
- Package Resources
- Quality & Reliability
- Symbols & Footprints

#### **Evaluation Hardware & Software**

Evaluate different components and technologies ADI provides at your bench.

#### LTspice Demo Circuits

- Product Evaluation Boards & Kits
- Evaluation Platforms
- Linduino
- Software
- Development Platforms
- ACE Software

#### **Processors & DSP**

From documentation, hardware, software, and more, it's everything you need for processors.

- Software
- Hardware
- Technical Library
- Third Party Developer Program

## **ADI Power Creative Advantage for Customer**



- Very wide input range
  - 4V to 42V, 60V, 150V and 650V are all available

#### Broad portfolio

- LDO, buck, boost, buck-boost, isolated, inverting .....
- >1000 products
- Low quiescent current
  - critical in always-on systems

#### ► Low EMI

- Silent Switchers surely is a superstar
  - With Silent Switchers 2, you don't need to care too much on layout
- Even without silent switcher, our tight frequency control and nicely controlled switching are also good in low EMI applications
- Small form factor
  - Not only the part itself but the overall solution size
  - µModule provides the best power density

#### Good power supply quality

- Low output ripple
- Fast transient response high bandwidth and stable
- High efficiency over wide range of loading
- High reliability, robust by design
- Lots of protection (OV, OC, OT etc.)

#### Innovation

- Silent Switchers
- No-opto flyback
- 4-switch buck-boost
- Surge stopper
- Fast ideal diodes
- High voltage, high power charge pump
- Great customer support!!!
  - We are always your power supply consultants



# The End!

61 // 6 May 2020 © Analog Devices, Inc. All rights reserved.