



New Gen 1-coil DC motor smart driver

Nov, 2020



Outline

Experience Matters

1-coil fandrivers introduction

Overview

- 2-/3-wire fans

- 4-wire fans

- 1-coil vs 3-phase

Smart Fandriver solutions

Melexis MLX90411 introduction

Melexis performance / USP

- Open loop vs closed loop

- Softswitching

- 1/16 vs Supersoft: Torque vs vibrations, and 2/16 as compromise

- Robustness & quality

More Success with the new MLX90411

Programming 90411

Other Fandriver solution: Expanding into higher power

Experience Matters

- Gen 1 - US168
- Gen 2 - MLX90287/90297
- Gen 3 - MLX90411/12

IC solutions for your applications

IT (VGA, CPU))

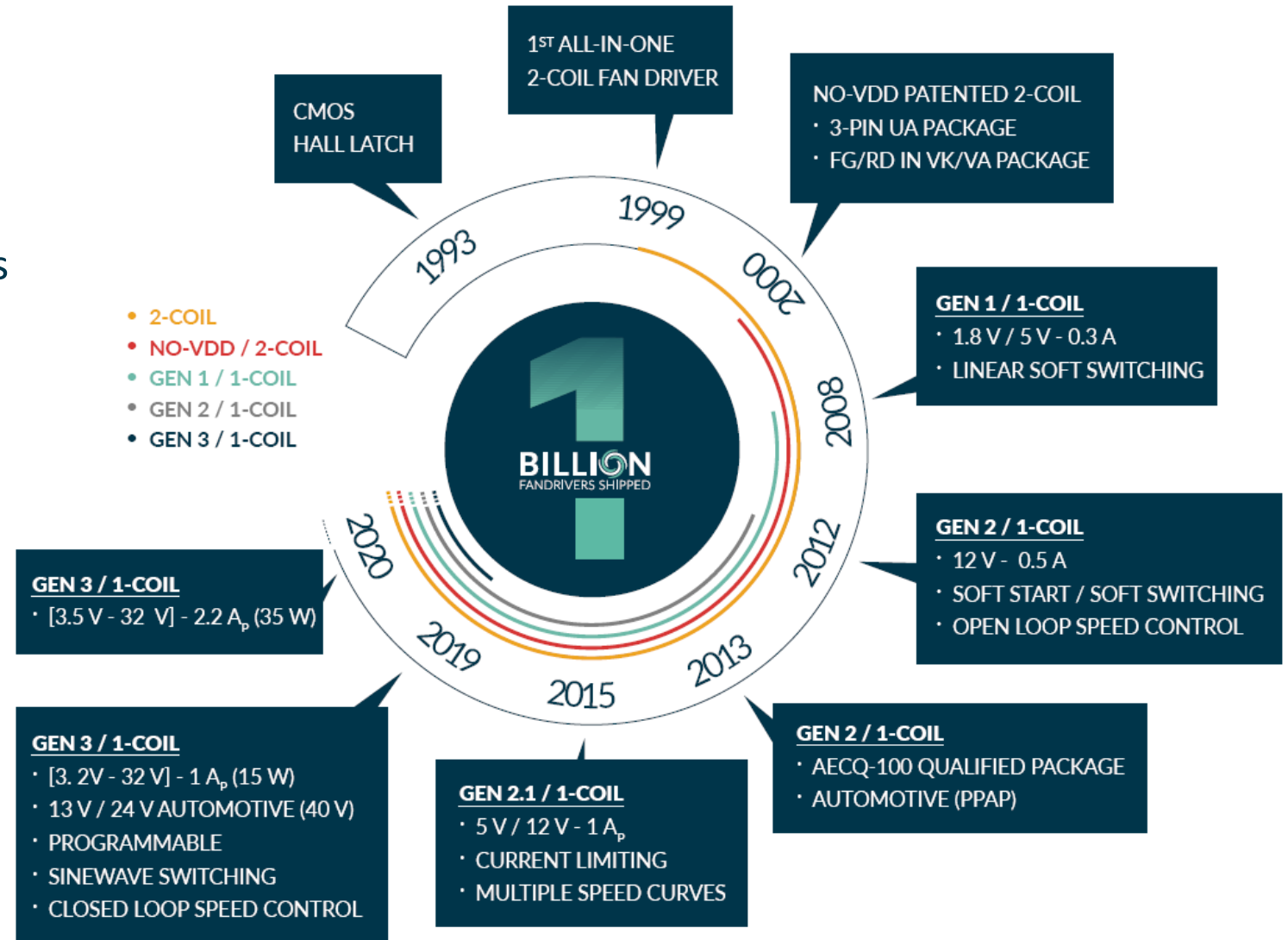
Office Appliance

Home Appliance

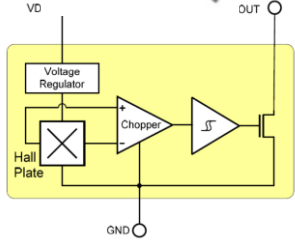
Li-ion portable

Industrial

Automotive



25+ years of Innovation in fan control

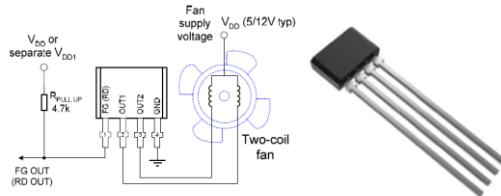


Latch&Switch, UA

1992

2000

NO-VDD 2-coil fandrider:
12V/24V 1um
VK/VA with FG/RD output



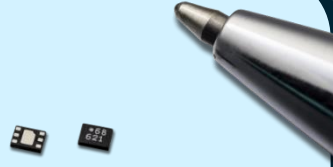
2008

Gen-I 1-coil fandrider

5V, 0.35um, UTDFN6

Fixed speed

Linear Soft Switching



2012

Gen-II 1-coil fandrider

12V 0.35um, SO8 Straight leads

Open Loop Speed Control

Soft start / Soft Switching



2019

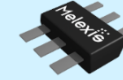
Gen-III 1-coil fandrider

40V 0.18um, SOT/DFN (integr. Hall)

Closed Loop speed, Sine, Adaptive

35W Industrial/ Home appliance

20W Automotive, ASIL A



2021

Gen IV 1-coil fandrider

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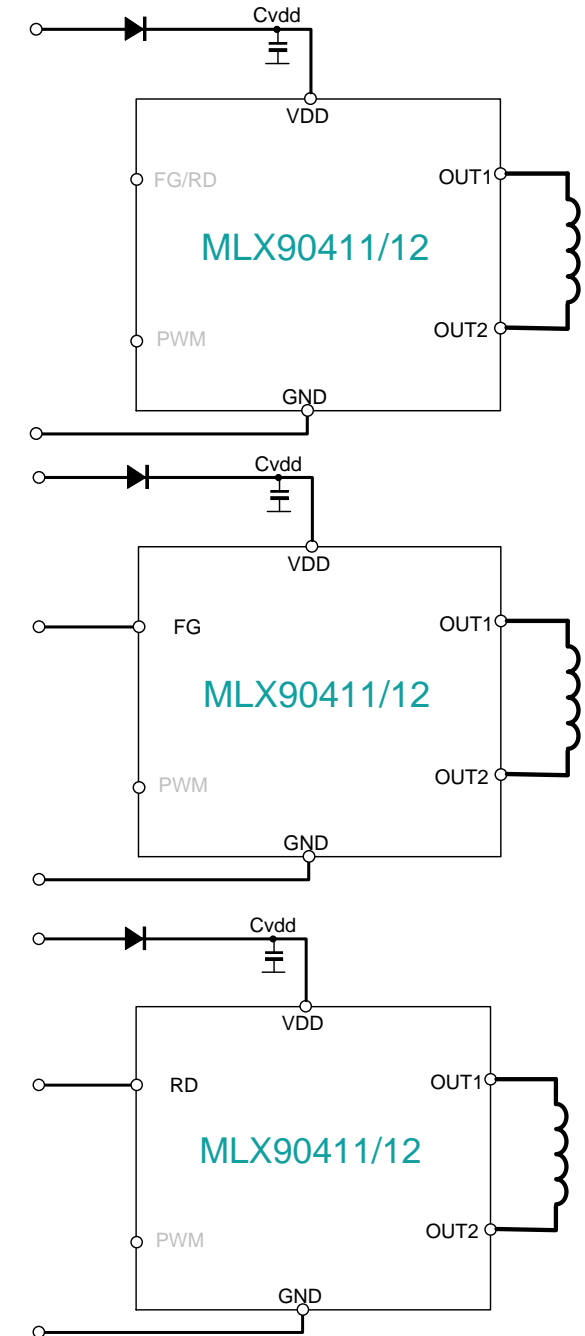
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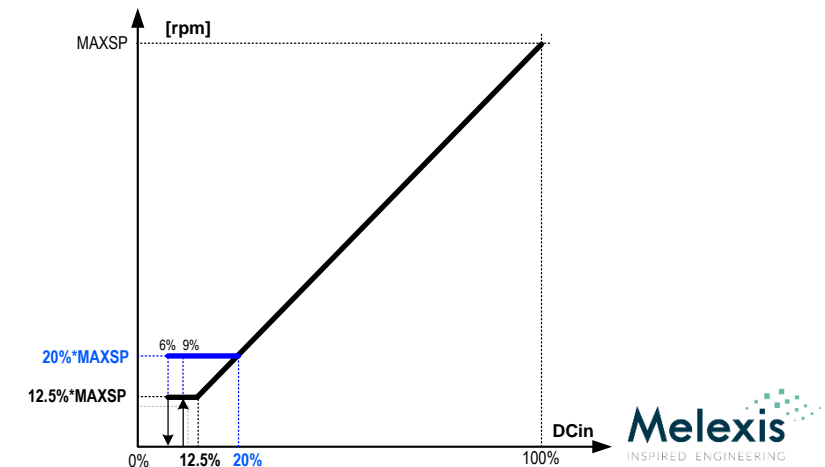
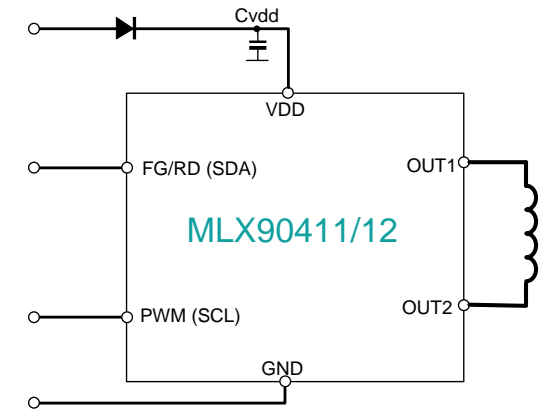
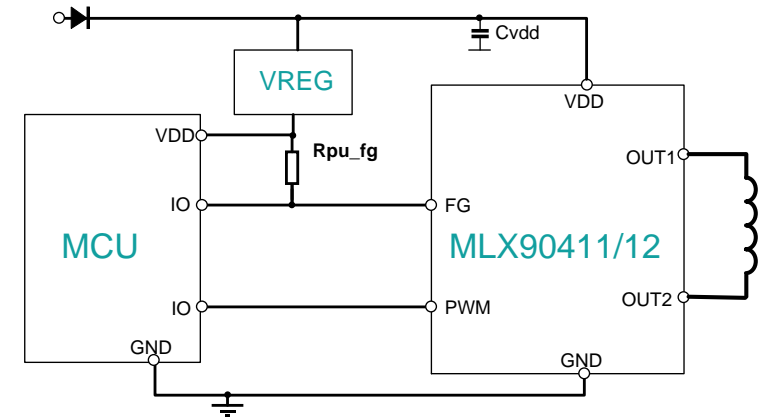
Overview: 2-/3-wire fan

1. 2-wire: No feedback
 2. 3-wire: FG
 3. 3-wire: RD
- **Open loop speed**
 - Dcout=100%
 - Dcoutmax preprogrammed inside MLX90411/12
 - **Fixed Closed loop speed**
 - Preprogrammed inside MLX90411/12

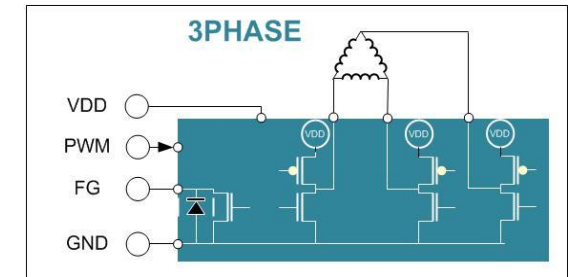
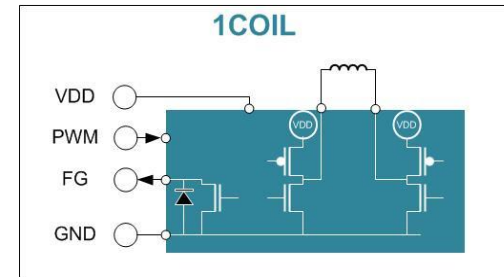
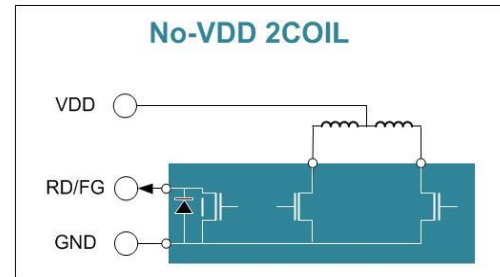


Overview: 4-wire fan

- PWM input is used to set target speed
1. Speed ctrl loop is Closed in MCU
 - PWM input is used to set Dcout[%]
 - FG is used to monitor speed, and adjust PWM
 2. Speed ctrl loop is Closed in MLX90411/12
 - Max Closed loop speed target is programmed inside 90411/12
 - PWM input is used to set % of Maxspeed
 - FG is for diagnostics only
 3. Open loop
 - PWM input only sets Dcout[%]
 - In case of increased backpressure, fanspeed will increase



1-coil vs 3-phase



	2-COIL	1-COIL	3-PHASE
Fan Connector	Only 2-/3-wire fans	2/3/4-wire fans	2/3/4-wire fans
Fan BOM cost/power	Medium	Low	High / Very High
Fandriver IC cost	Low	Medium	High / Very High
Noise	High	Medium / Low	Low / Very Low

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Robustness & quality

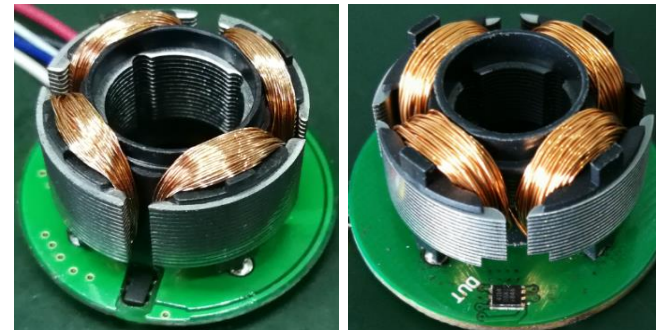
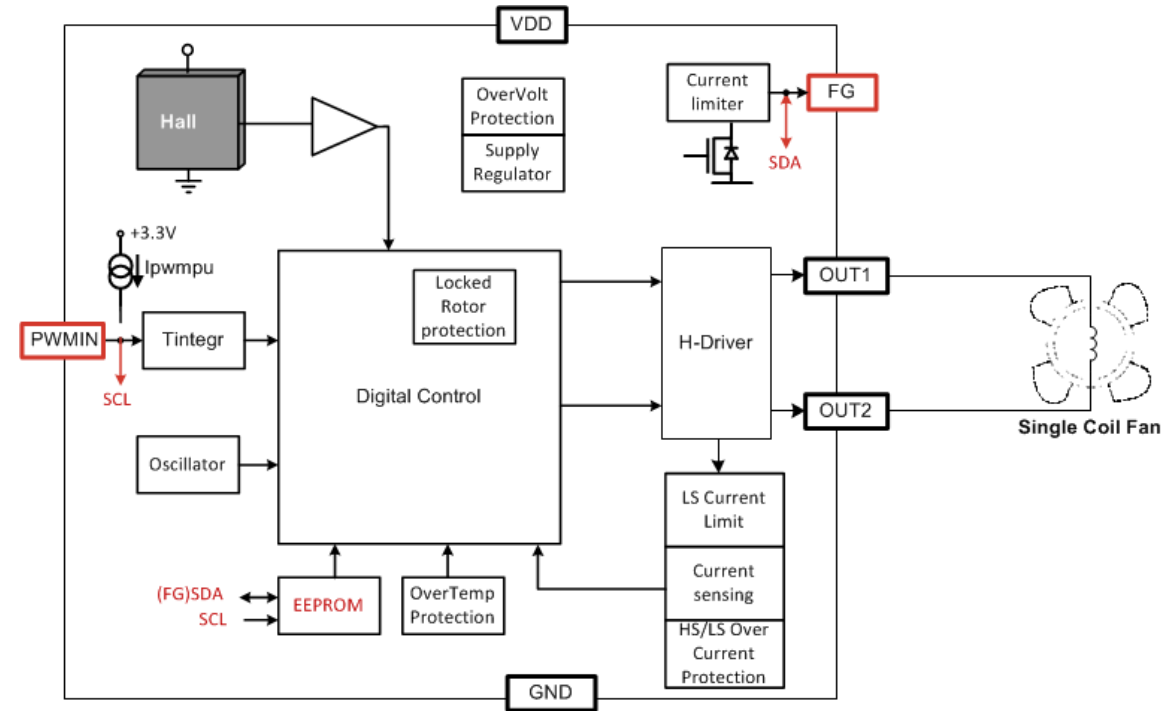
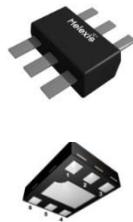
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Other Fandriver solution: Expanding into higher power

MLX90411 introduction

- Operating range: 5V, 12V and 24V, 28V applications
- [3.2, 32]V operating range, $T_j = [-40, 150]^\circ\text{C}$
- $R_{DSon} = 1.6 \text{ Ohm}$ [4, 30]V
- Irms up to 600mA (1A peak)
- Closed loop speed range: [250~45,000]rpm (2pp motor), +/-5% (max) tolerance
- Accurate Built-in Current limit (+/-10%)
- OverVoltage/OverTemperature/ShortCircuit protections
- Adaptive commutation control for optimal performance on any motor type
- I2C interface for EEPROM configuration options:
 - Low EMI or Low acoustic noise
 - High torque /Low noise, or Ultra-Low acoustic noise
 - Start up options
 - FG/RD output options
 - Closed loop speed control
- Package options:
 - Straight leads SOT23-6L
 - UTDFN6 2.5x2x0.4



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Closed loop speed control tolerance (consumer)

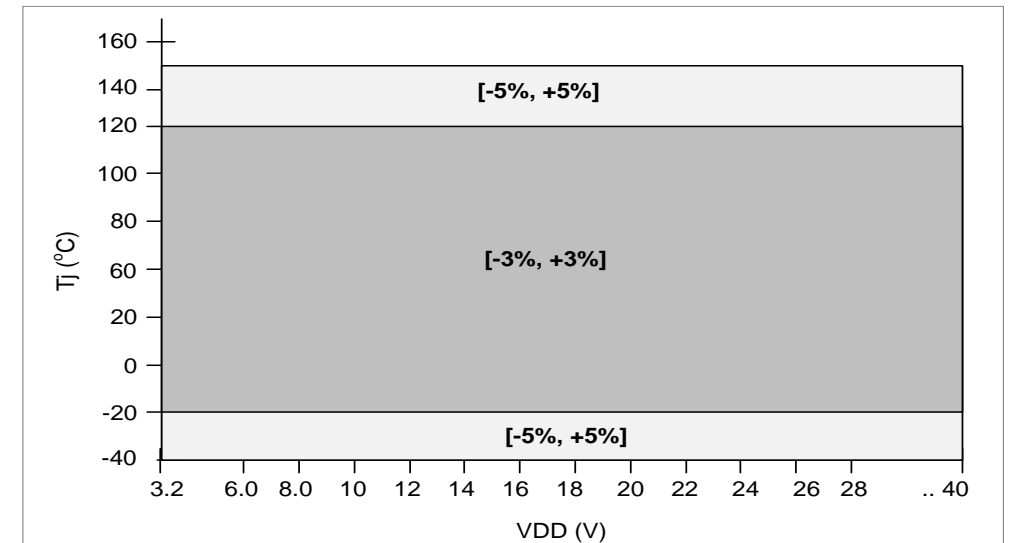
✓ Closed loop Speed control accuracy is mainly defined by RC-oscillator tolerance

✓ $\pm 1\%$ @ 25C

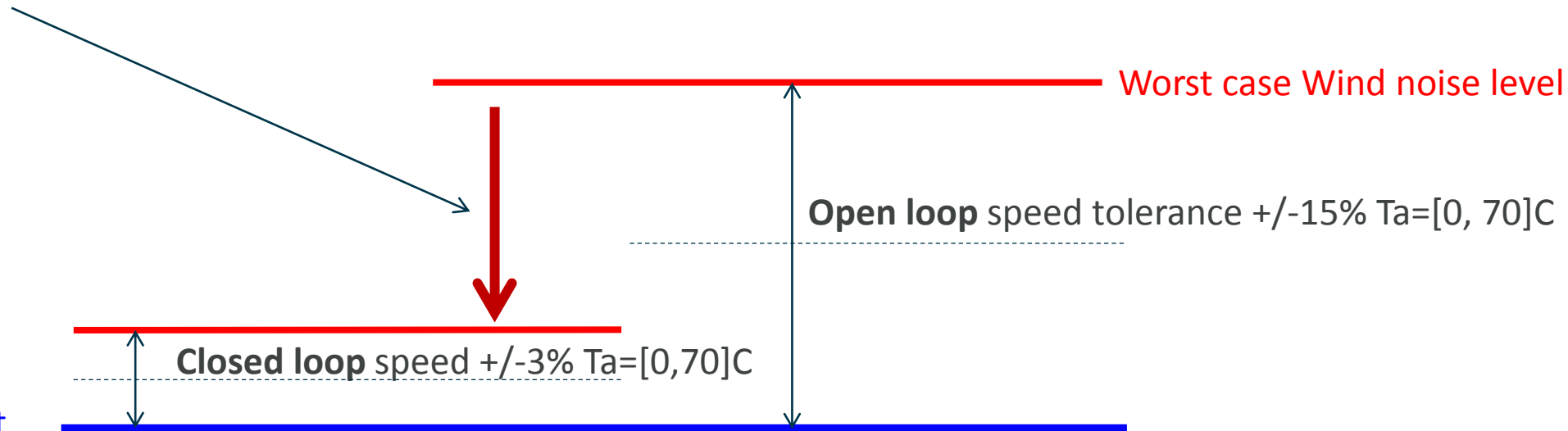
✓ $\pm 3\%$ @ $T_j = [-20, 120C]$ ($\sim T_a = [-20, 85]C$)

✓ RCO Tolerance \ll open loop fan tolerance

⇒ **Lower wind noise!**



Min. Cooling requirement

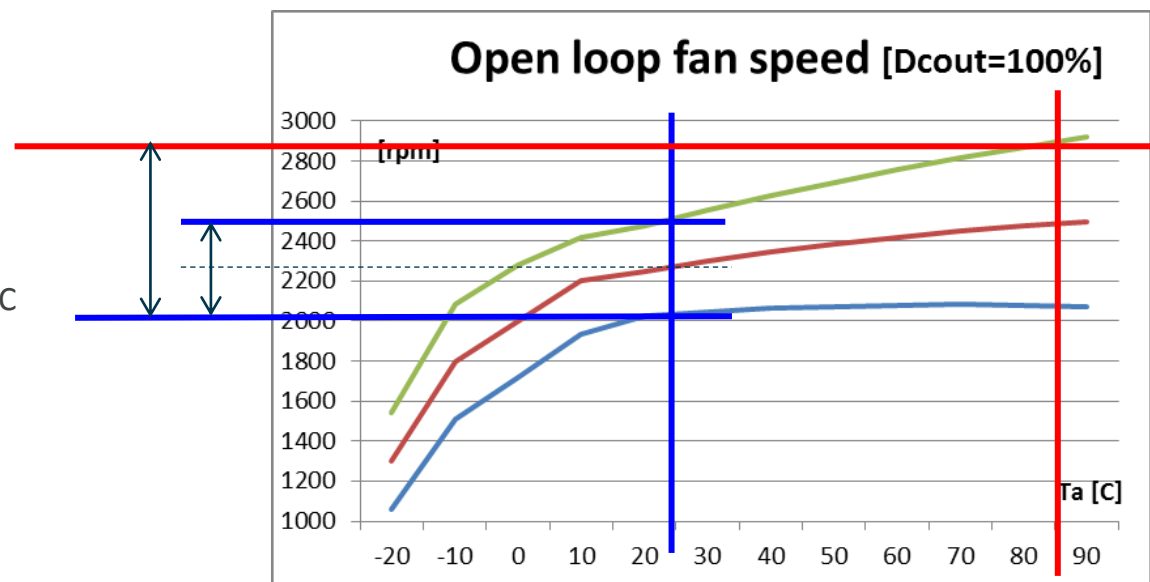


Example CASE: min rpm = 2000 @ 25C

1. Open loop solution:

+900rpm fan production tolerance (+/-22%)

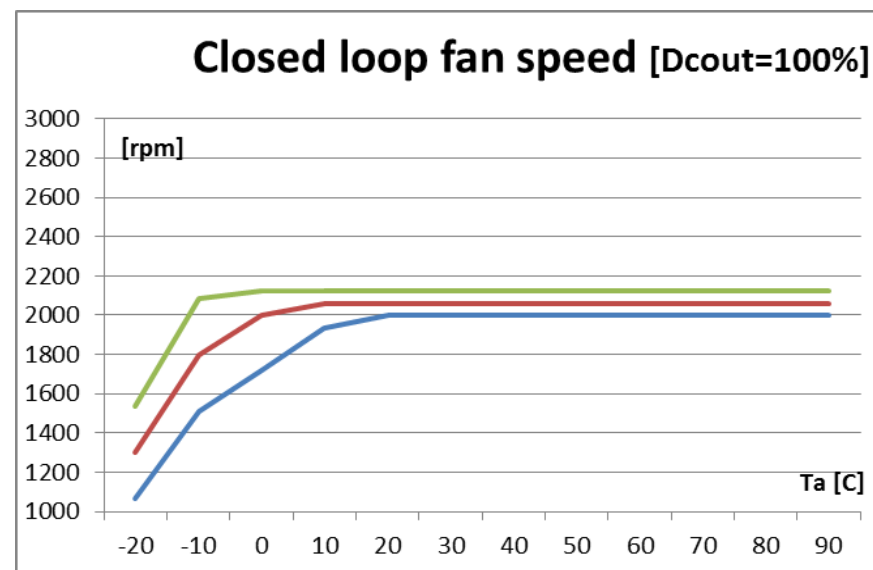
- Motor needs to be designed with typical 2500 rpm @ $T_a=25C$
- ⇒ 2900 rpm max @ $T_a=85C$ => max windnoise level



2. Closed loop speed control:

+120rpm tolerance of 90411 Oscillator (+/-3%)

- Program 2060 rpm in MLX90411 EEPROM
- ⇒ 2120 rpm max @ 85C (+6%):



⇒ **CONCLUSION: Worst case windnoise**

⇒ with **Closed loop** is **780rpm (39%)** lower compared to **open loop**

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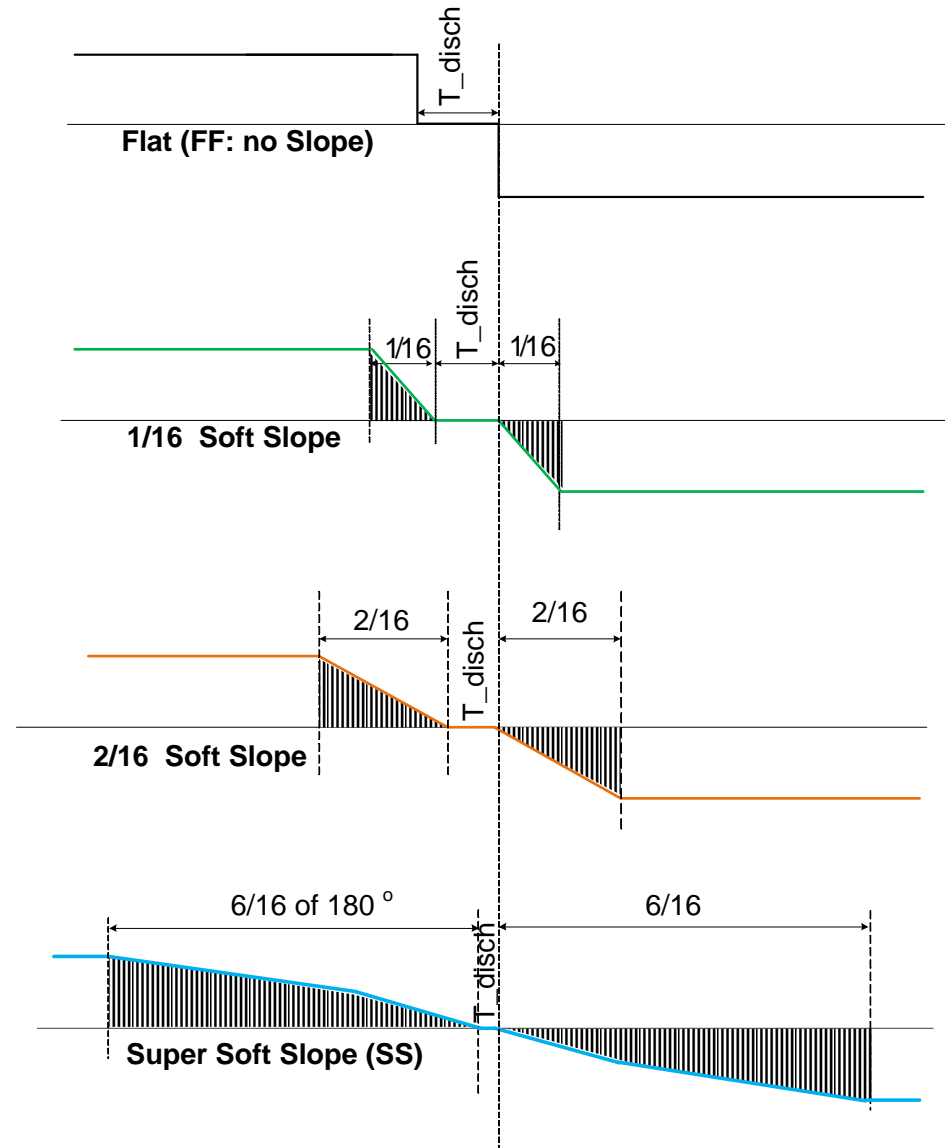
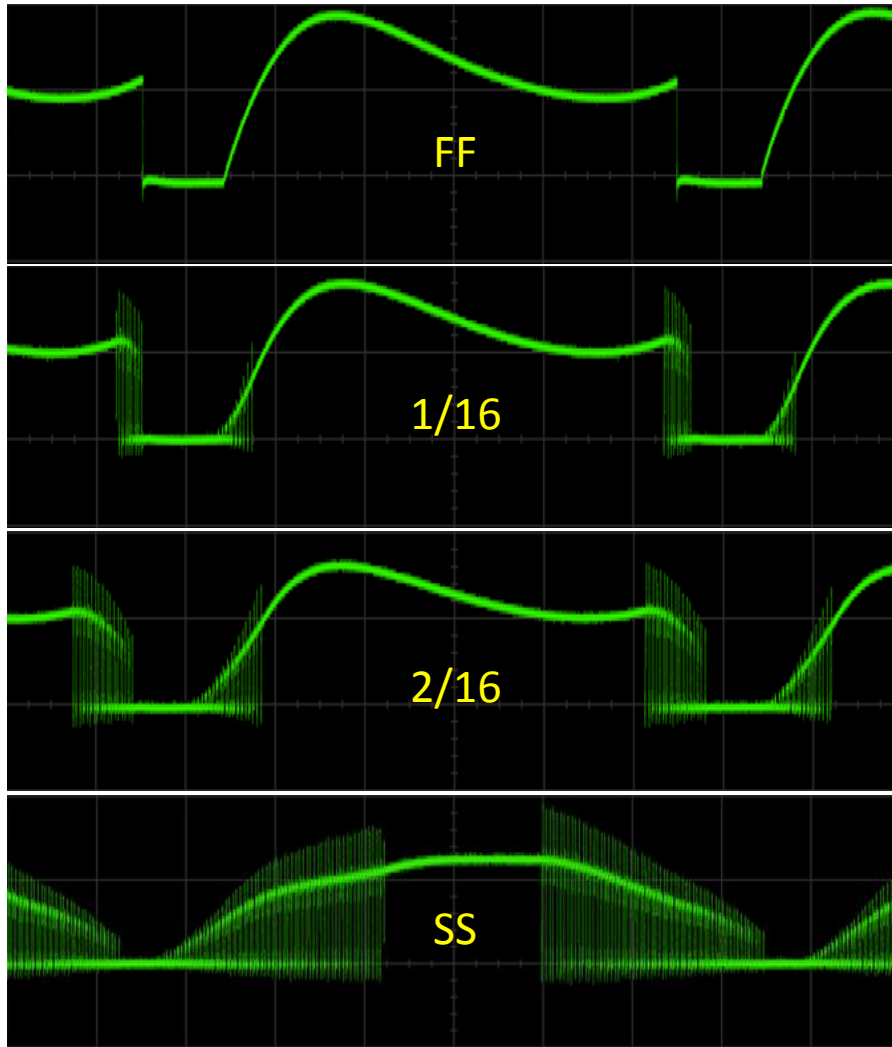
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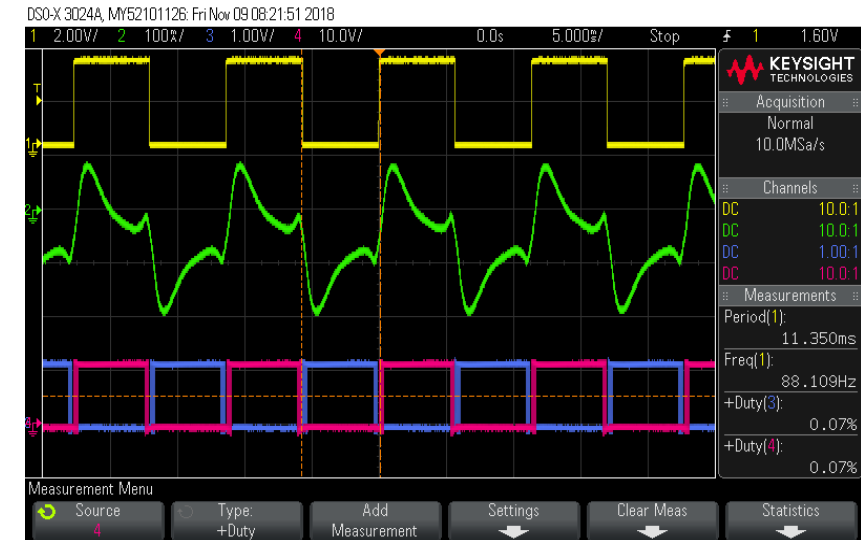
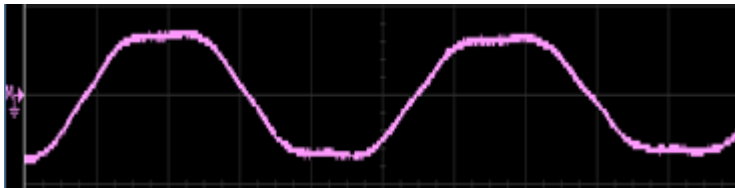
MLX90411: Commutation options OVERVIEW



Optimal combinations between driver & motor

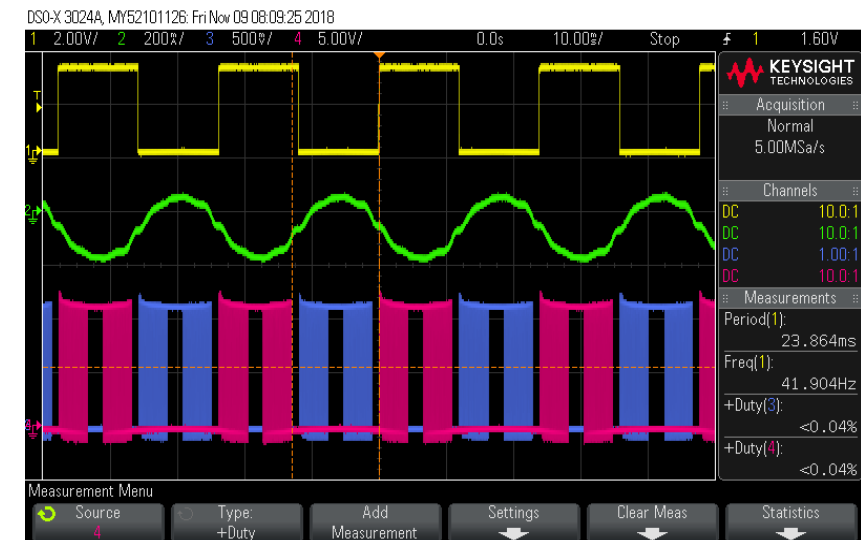
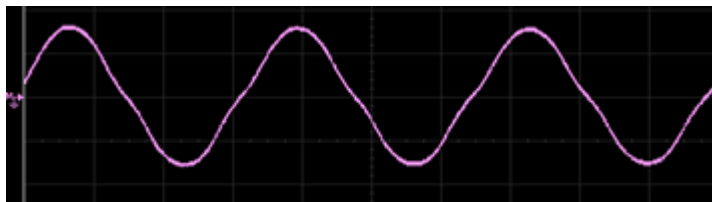
Highest torque

- => MLX90411 -1/16 Soft with lead angle
- => Applied on Trapezoidal-BEMF motor



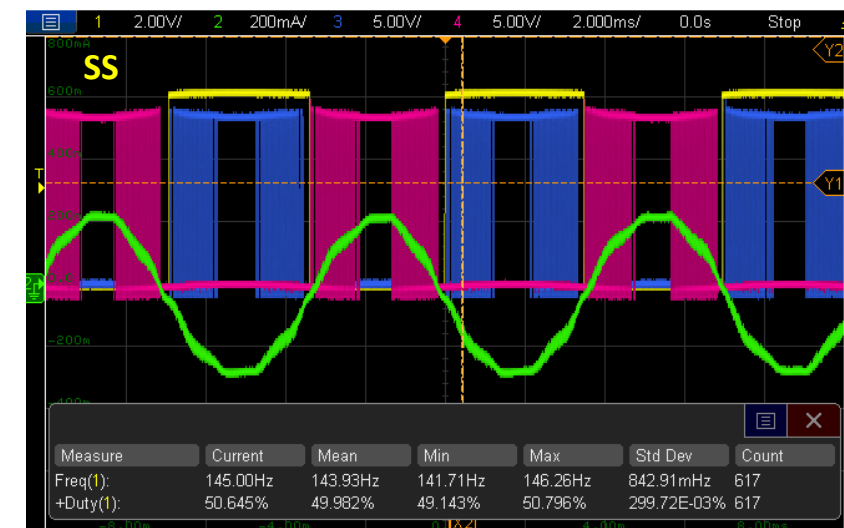
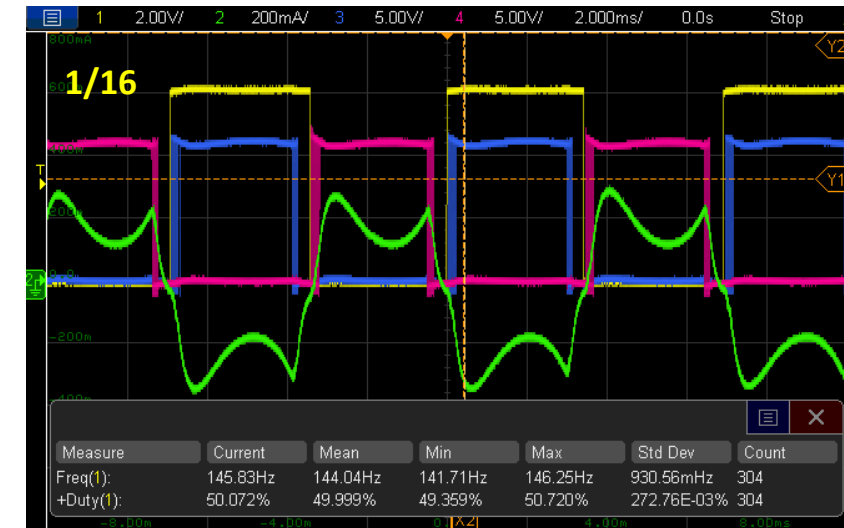
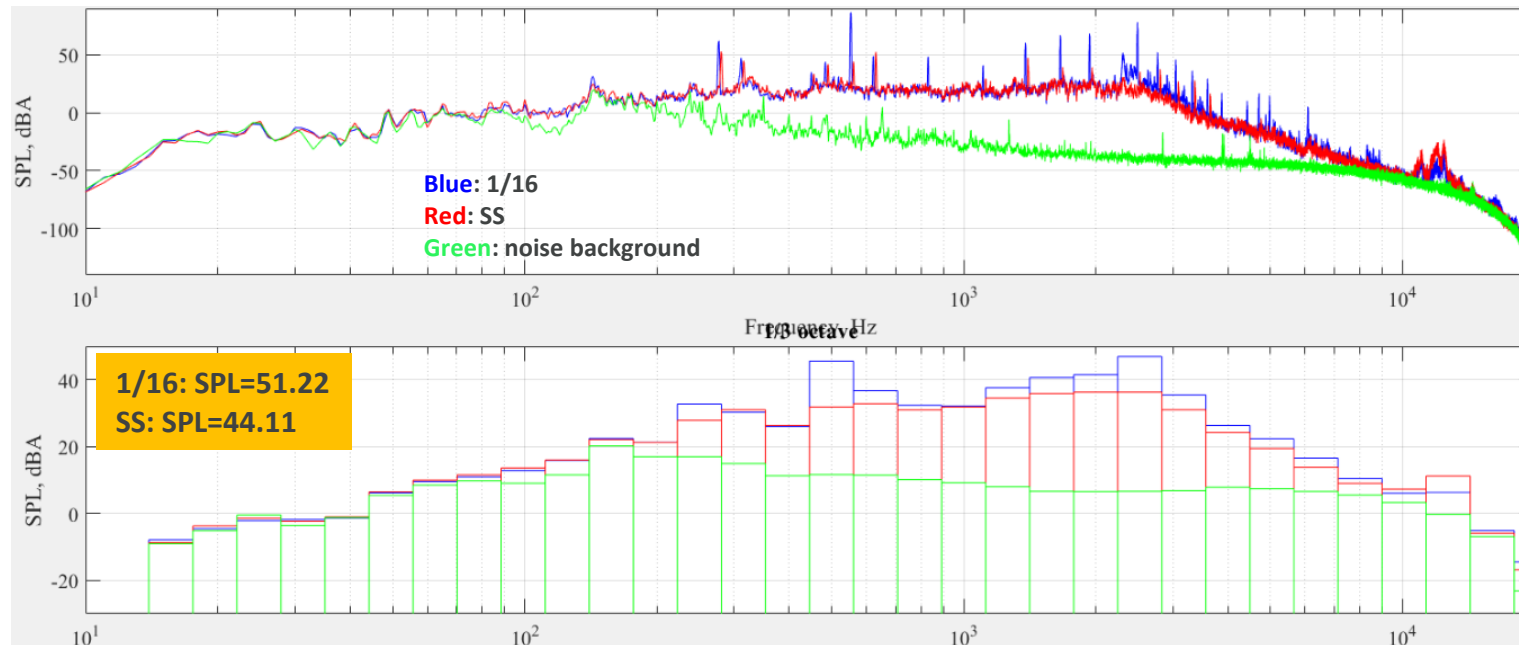
Lowest torque ripple (lowest noise)

- => MLX90411- 6/16 Super-soft
- => Applied on Sinewave-BEMF motor



MLX90411: Soft-Switching highlights

- **NEW!** Super-Soft slope for lowest acoustic noise
 - With sinewave magnetized rotor
- ⇒ The same 2160rpm fan
- ⇒ 7dB reduction on SPL with SS driving



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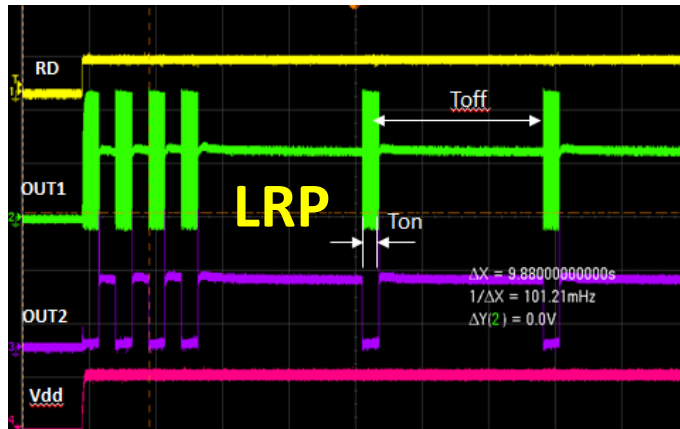
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Robustness – Complete protections



Locked Rotor

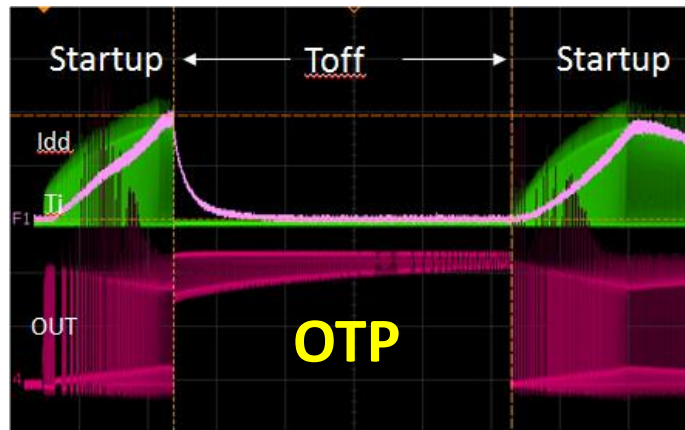
Current over limit

Short pins

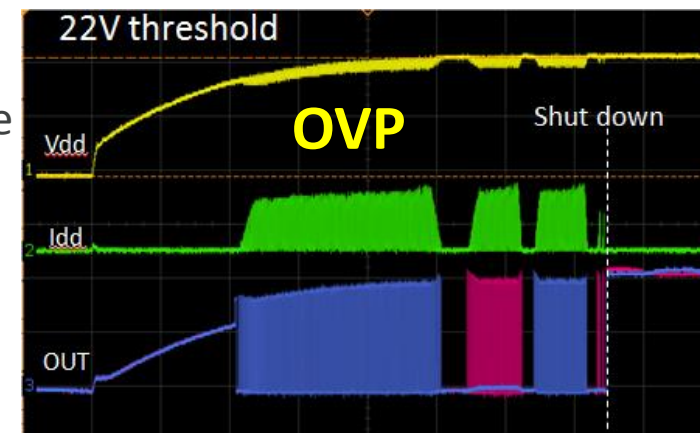
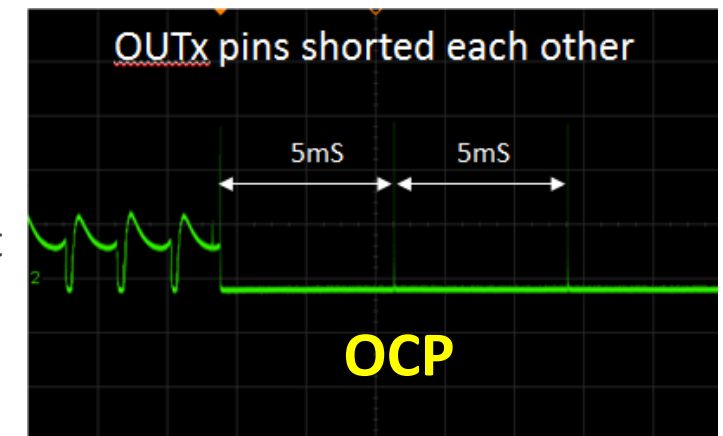
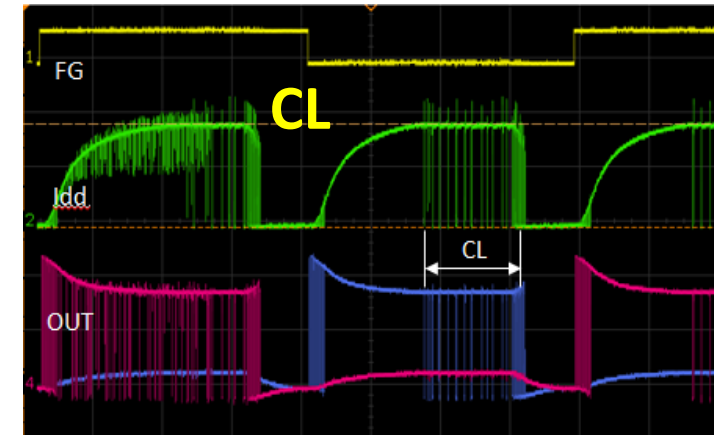
Short circuit

Over temp

Over voltage



OTP



Quality

- ESD up to 10kV
- Market reference EOS performance
- 100% full test
 - Stable production tolerances
- Automotive grade designed packages
 - Stable production quality
 - $T_j = 150^{\circ}\text{C}$ capable, allowing high current from small package footprint

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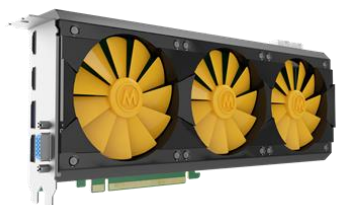
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Target Applications < 15W



VGA card GPU fan



Desktop: CPU/PSU/System fan



Sensor fan
(PM2.5 particle , ...)



Depilator



Water spreader or pump in
Evaporative cooler, & Air
Conditioner



Printers fan



Refrigerator fans



Microwave fan



Air purifier fan



Drone GPU fan

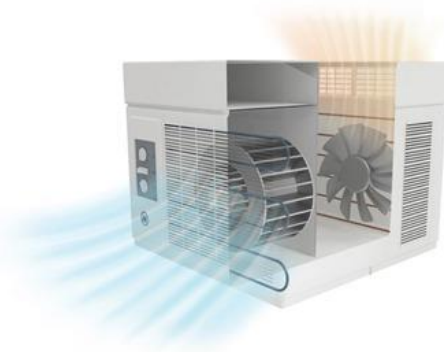
Target Applications < 50W



Interior Unit Airconditioner



Mobile airconditioner



Window Air conditioner



Hot air oven



Dish washer Dryer fan



Cloths Dryer fan



Deskfan / Standing fan



Robot cleaner



Robot lawn mower



Generic pump



Toilet pump



Drain pumps
In Condenser Dryer
In Washing machine
In Dish washer

Automotive Interior fan applications



Camera GPU fan

Domain Controller/
Server fan

Multimedia – GPU fan

Display GPU fan

Seat ventilation fan
Seat massage
air pump

Cell phone
Wireless charger

HVAC:

- Thermistor fan
- Air Quality fan
 - PM 2.5
 - Air purifier
 - Fragrance
 - CO₂, NO_x



Automotive Powertrain/Exterior small motor applications

DC/DC converter
Cooling fan



Charger station
Cooling fan

Battery Cooling fan
On-Board charger



Auxiliary pumps



LED headlamp fan



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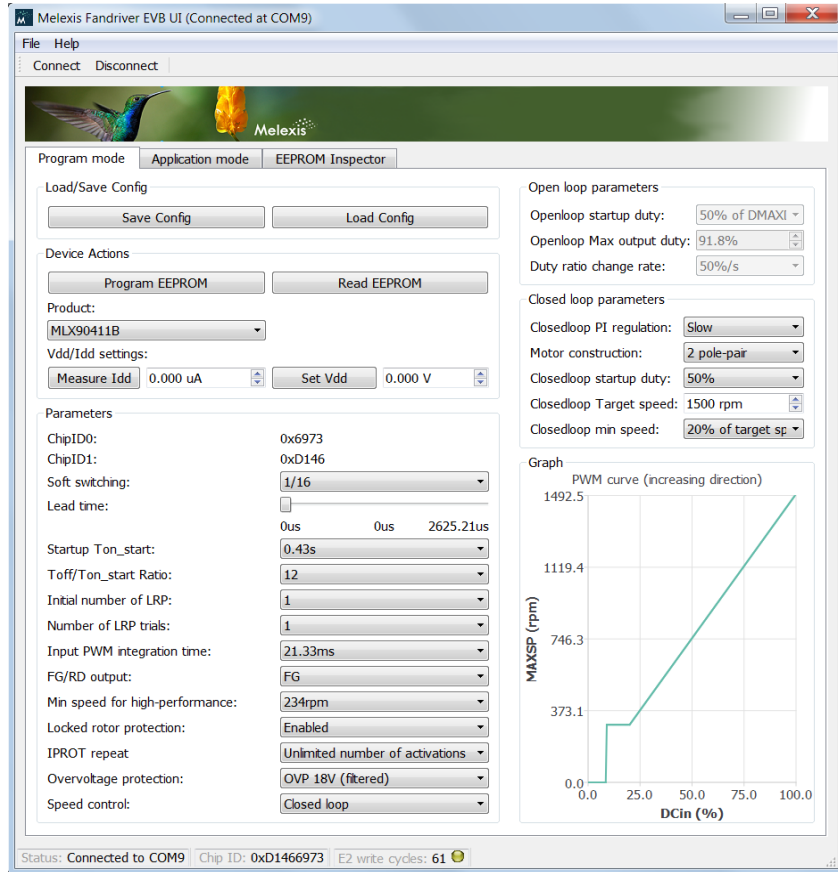
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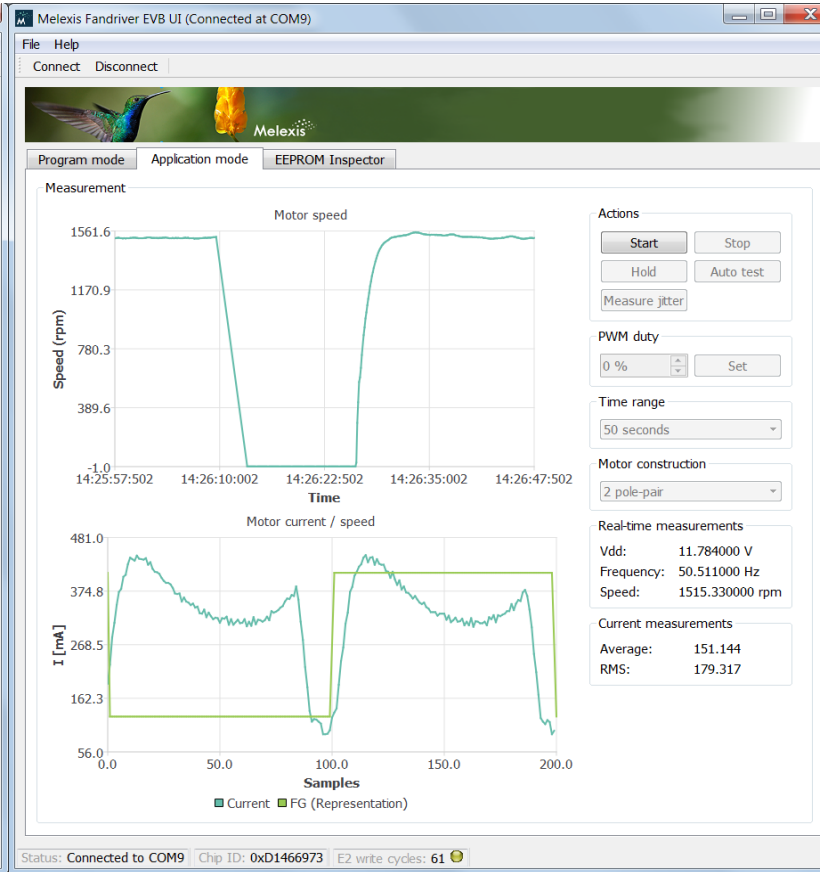
EVB1 for fandrider: configuring EEPROM using GUI

Applicable for MLX90411A, MLX90411B, MLX90412

EEPROM configuration

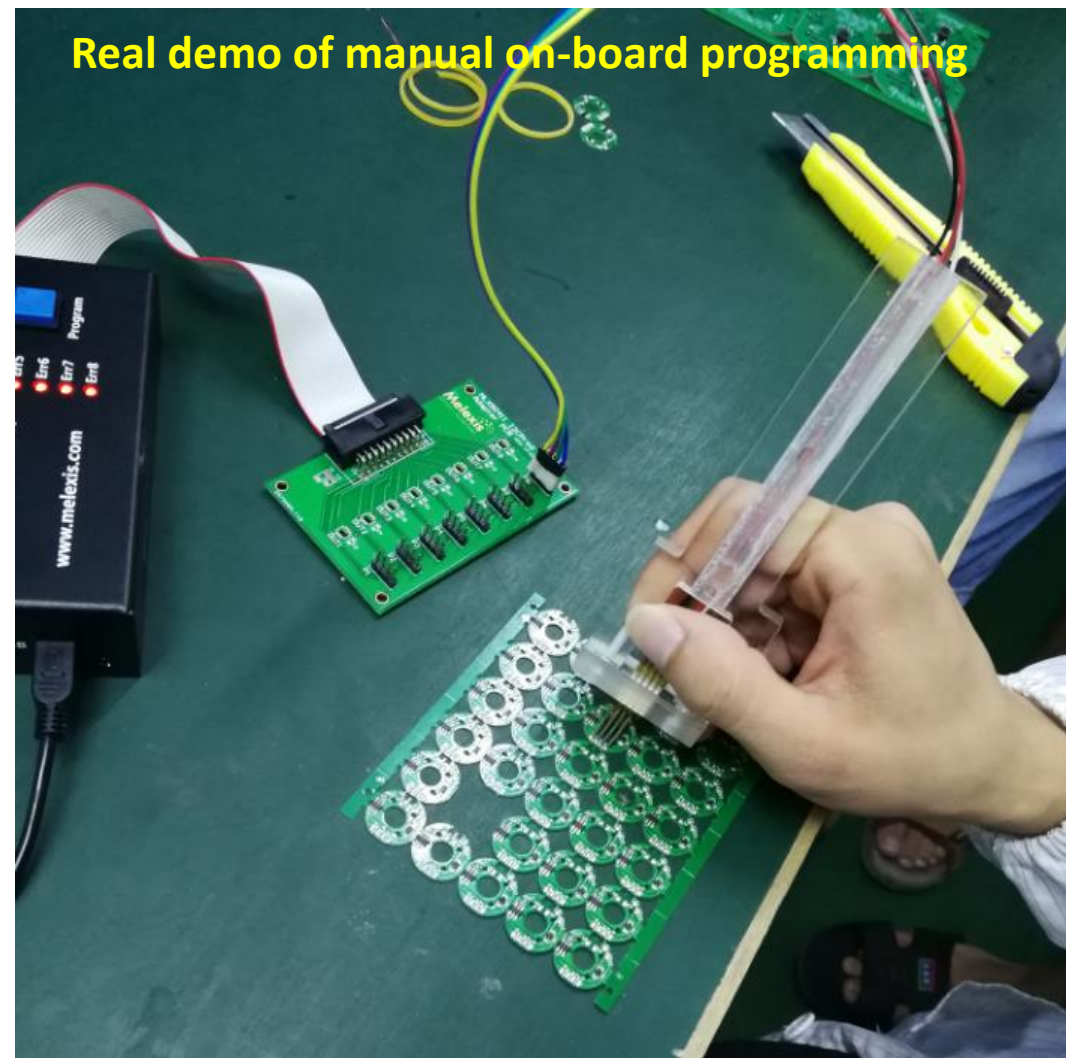


On-line motor running



ProgrammerA: for manual programming by operator

8 devices in parallel, all loggings stored on SD memory card



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MLX90411-predriver: up to 60W

For even more powerful applications.



Hot air oven



Dishwasher Dryer fan



Clothes Dryer fan



Dryer/washer Combo
1 or 2 fans
+ 1 or 2 pumps



Drain pump



INSPIRED ENGINEERING

www.melexis.com